



3200 Las Vegas Boulevard South #2295  
Las Vegas NV 89109  
702 696-1900

June Direct: 702 376-5220    Lauren Direct: 702 236-8364  
June's Fax: 702 243-0248    Lauren's Fax: 702 837-3894  
June's E-mail: [Junestark@msn.com](mailto:Junestark@msn.com)    Lauren's E-mail: [Laurenvegas@msn.com](mailto:Laurenvegas@msn.com)

### Interest List

**Name:** \_\_\_\_\_

**Name 2:** \_\_\_\_\_

**Address:** \_\_\_\_\_  
\_\_\_\_\_

**Phone Number:** \_\_\_\_\_

**Cell Phone:** \_\_\_\_\_

**FAX:** \_\_\_\_\_

**E-MAIL:** \_\_\_\_\_

**Project "X" Condo Hotel:** \_\_\_\_\_

**Project "X" Residences:** \_\_\_\_\_

**IVANA Condo-Hotel:** \_\_\_\_\_

**Buyers agree that by completing this Priority Interest List Form June & Lauren Stark, Ezra International Realty will be considered as Procuring cause of any purchase at the above mentioned projects.**

\_\_\_\_\_  
**Buyer Signature & Date**

\_\_\_\_\_  
**Buyer Signature & Date**

