

QTERM®-G55



Ethernet-Enabled Graphic Terminal
with Object-Based Programming



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FEATURES

- 320x240 pixels, lighted transreflective FSTN grayscale LCD display measuring 96 mm (3.8") diagonal. Optional TFT color display available.
- Handheld or panel-mount enclosure, or available as a module for tighter integration.
- 24- or 40-key steel-dome membrane keypad; optional lighted keypad.
- 4 or 5 programmable LEDs on keypad, plus shift and power LEDs.
- 10Base-T Ethernet option; supports TCP/IP, UDP/IP and other protocols
- Power-over-Ethernet (802.3af) option.
- Two serial ports (2nd optional). EIA-232, -422, -485 on either.
- NEMA-4 or -12 depending on configuration. NEMA 4 sealing for hose-down, icing and salt spray
- -20 to 60 °C operating temperature; consumes 210 mA @ 12 VDC.
- Powerful **Qlarity®** object-based programming for easy application development.
- Windows® programming, simulation and debugging environment.
- Programmable speaker, optional audio (.wav) decoder, optional real-time clock.
- Manufacturer ID code protects your development investment.
- CE Certified. Tough ABS/polycarbonate case available in blue, gray or black with black molded rubber boot.
- Make the G55 your product with a custom key legend and company logo.



HARDWARE

DISPLAY: The QTERM-G55 features a QVGA, 320x240 pixel, LCD transreflective FSTN, grayscale (16 shades) display or optional active-matrix TFT (256 colors) display.

Both displays use a light emitting diode (LED) backlight. The LED provides excellent readability under most lighting conditions and can operate in either portrait or landscape mode. The FSTN contrast is software-controlled and compensated for temperature. The transreflective display provides excellent sunlight or high ambient light readability. The backlight provides white lighting for high contrast and easy readability. Brightness of the backlight and FSTN contrast are controlled by software.

KEYPAD: User input occurs through a rugged 24-key or 40-key membrane keypad with steel domes. The top row of keys are commonly used as soft keys to navigate through a set of changing menus at the bottom of the display. The standard keypad comes with four or five LEDs under the soft keys that can be used as status or alarm indicators. Power and shift LEDs are included on both keypad configurations. The power button puts the terminal into a sleep mode.

The 40-key keypad allows for function / soft keys, eight-way directional control and numeric entry in the unshifted mode and alphanumeric data entry in the shifted mode. Keys can perform alternate functions when the shift key is enabled.

The standard keypad legends are shown in the image above.

A two-pole, one open, one closed emergency stop (E-stop) switch is available as an option. The conductors for each pole (Pole 1 and Pole 2) of the switch are shorted until the switch is activated. After activation, each pole is an open circuit until the switch is reset. Units with the E-stop option may be equipped with a single serial port, Ethernet or Power-over-Ethernet.

HOUSING: The QTERM-G55 handheld is made of an ABS polycarbonate plastic with an overmolded rubber boot for comfort and shock protection. The case meets NEMA-12 standards and can optionally be configured to meet NEMA-4 specifications for hose-down, icing and salt spray. See Figure 3 for dimensions.

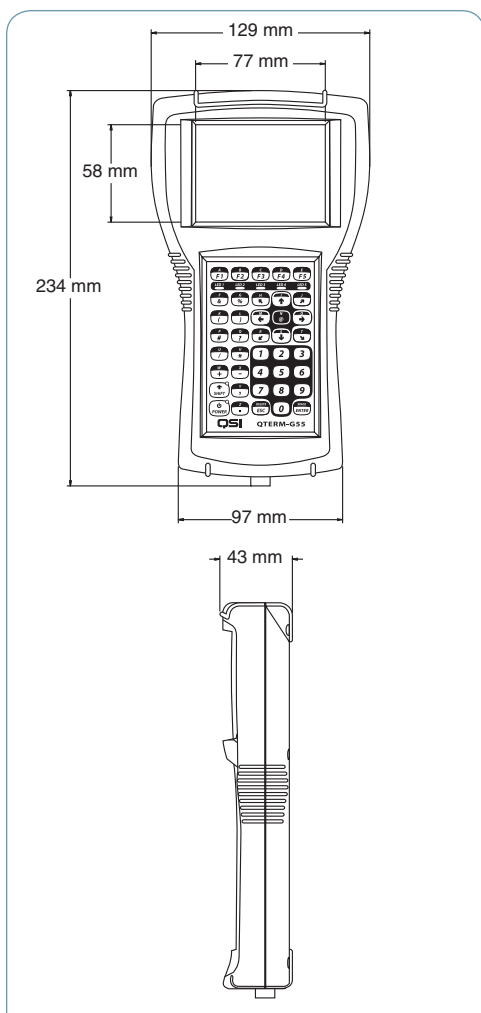


Figure 1 ▲ *QTERM-G55 handheld dimensions (mm) shown with a 40-key keypad.*



The QTERM-G55 provides control and feedback for a PCB rework station.

The panel-mount version meets NEMA-4 specifications and is designed to be mounted in a hole cut in your panel (Figure 2). No screw holes are required; mounting hardware is included with the unit.

The components of the QTERM-G55 are available as a module (display, CPU board, keypad and mounting brackets) for mounting in your housing if these mounting options will not fit your needs.

CONNECTORS: The QTERM-G55 comes standard with one serial connection, two if the terminal is configured with the second serial option. The terminal can optionally support Ethernet or Power-over-Ethernet (802.3 af).

The handheld has a durable, round, 12-pin, locking connector on the bottom of the unit for communications and power. The handheld QTERM-G55 can be optionally equipped with an integral cable (instead of the 12-pin round connector). This cable is terminated with a DB15f connector.

The Panel-mount uses the primary DB9f for serial communications and power. A secondary DB9f is used for the second serial port and an 8-pin modular jack (RJ45) for the Ethernet option. Selection of certain communication options may preclude some features.

SPEAKER: A speaker with software-controlled pitch and duration is included on the rear of the unit. Pitch is set by specifying musical tones and durations to simplify creation of distinctive audio sequences.

The QTERM-G55 can optionally be configured with an audio chipset to play voice, music or other .wav files through the speaker. These sounds can be played in response to events such as a key press, a critical setpoint reached, data received or other events.

FLASH MEMORY: The QTERM-G55 includes 2 Mbytes of flash memory and 16 Mbytes of RAM. The flash memory contains the firmware, user application, objects and file space.

Firmware and application upgrades can be downloaded through the serial or Ethernet interfaces and into memory without opening the terminal housing.

POWER SUPPLY: The QTERM-G55 includes a switching power supply with a wide input voltage range (8-32 VDC). A 5 VDC version is available but requires a well-regulated 5 VDC (± 0.25 VDC) supply. Typically, power is supplied through the primary serial port, however, if you have chosen the Power-over-Ethernet (PoE) option, power is supplied through the Ethernet cable and your PoE-compliant hub.

Power-over-Ethernet (PoE) (IEEE 802.3af), also called “Active Ethernet,” eliminates the need to provide a separate DC supply to your wired Ethernet terminal. By running a single CAT5 cable providing power lines in addition to data lines, you have greater flexibility in where you locate your terminal, and you significantly reduce installation costs.

BATTERY-BACKED REAL-TIME CLOCK: A battery-backed real-time clock with one-second resolution is available as an option. The real-time clock can be used to display the current time on the display, time and date stamp messages or for timed polling and program execution.

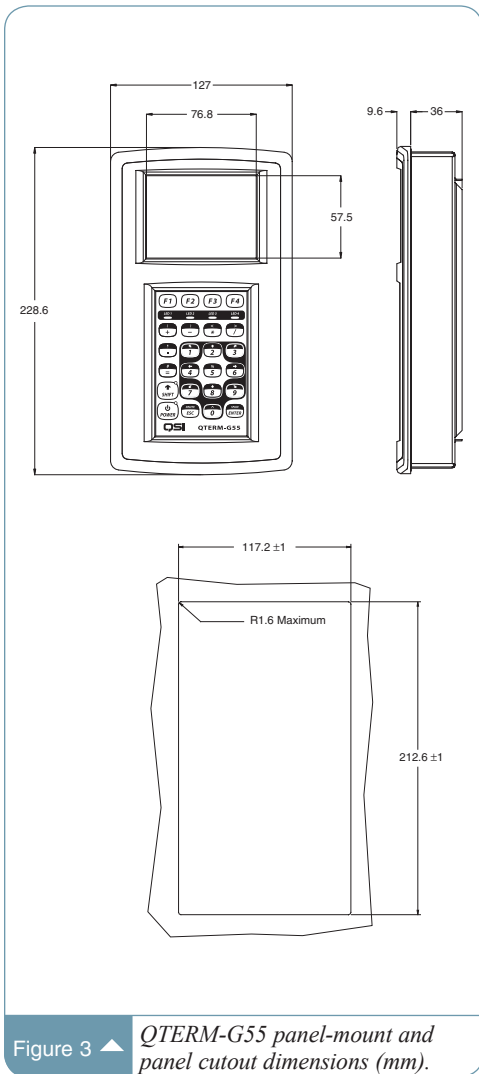


Figure 3 ▲ *QTERM-G55 panel-mount and panel cutout dimensions (mm).*



A pick and place machine is controlled by a panel-mount QTERM-G55

SERIAL PORT: The standard QTERM-G55 ships with one EIA-232 serial interface with hardware handshaking. The primary and / or optional secondary serial ports can be configured for EIA-232, EIA-422 or EIA-485.

ETHERNET / POWER-OVER-ETHERNET: An Ethernet 10Base-T port with RJ45 connector (panel-mount) is available as an option. TCP/IP, UDP/IP, Modbus™ and other communications are supported. For handhelds, Ethernet is connected to the unit through the 12-pin connector.

SOFTWARE AND SETUP

OBJECT-BASED PROGRAMMING LANGUAGE: Software for the QTERM-G55 is based on QSI's scripted graphic terminal programming language called **Qlarity®** (pronounced "Clarity"). **Qlarity** uses objects to display information on the screen, accept user input and communicate with other devices.

PROGRAMMING TOOLS: **Qlarity Foundry®** is a PC-based software tool that aids in screen design, application development, compilation and loading programs into the QTERM-G55. **Qlarity Foundry** is powerful enough for the elementary user yet flexible enough for the technical user. Intelligent applications can be created by modifying object properties and without writing a single line of code.

For more information about **Qlarity™** and **Qlarity Foundry** refer to the appropriate section of this catalog or visit us on the web at www.qlarity.com.

MANUFACTURER ID: A unique MID code can be factory programmed into your QTERM-G55 (for a nominal one-time setup fee). Your **Qlarity** application can query this MID code to determine if the terminal was purchased by you. If the MID code does not match, your application can halt, preventing your software from being used on QSI terminals purchased by others, and protecting your development investment.

INTERFACES

EIA-232: With proper cables and grounding, the QTERM-G55 can communicate up to 15 meters at its top speed of 115,200.

EIA-422: Using the EIA-422 interface, the QTERM-G55 can operate at distances up to 1000 meters.

EIA-485: Multiple terminals can be connected to each other in a multidrop chain to reduce cabling costs.

ETHERNET: Standard 10Base-T interface with TCP/IP and UDP/IP support.

POWER-OVER-ETHERNET: Power-over-Ethernet (PoE) (IEEE 802.3af) supports 10Base-T Ethernet communications and power over a single CAT5 cable.

DISPLAY	<p>Grayscale transfective FSTN Color TFT (256 colors) optional Pixels: 320x240 76.8x57.6 mm "live area" - FSTN; 72.5x54.4 mm "live area" - TFT Dot Pitch: 0.24 mm - FSTN; 0.227 - TFT Contrast: Software-controllable, temperature-compensated Lighting: White LED backlight — Brightness is software-controllable</p>
KEYPAD	<p># of keys: 24- or 40-key key Construction: Steel snap domes in membrane Options: Lighted keypad with electroluminescent lighting Emergency stop (E-stop) switch (two pole, one open, one closed)</p>
INTERFACE	<p>EIA-232 serial port with hardware or software handshaking Baud rates: 1200, 2400, 4800, 9600, 14,400, 19,200, 38,400, 57,600 and 115,200 Data formats: 8n1, 8e1, 8o1, 8n2, 7e1, 7o1, 7n2, 7e2 and 7o2 Connector: 12-pin round (Hirose HR30-8R-12SC) - Handheld Integral cable with DB15f - Handheld DB9f (primary and secondary) - Panel-mount 8-pin modular (RJ45) with Ethernet or Power-over-Ethernet - Panel mount Options: Configurable primary and secondary serial ports: EIA-232, EIA-422 or EIA-485 Ethernet 10Base-T option Power-over-Ethernet option</p>
MEMORY	2 Mbytes flash and 16 Mbytes RAM memory
SPEAKER	<p>Software programmable pitch and duration Audio decoder for .wav file audio support is available as an option</p>
PHYSICAL	<p>Handheld and panel-mount configurations Housing: ABS polycarbonate with overmolded rubber boot - Handheld ABS polycarbonate with rubber overmolded - Panel-mount UL HB flame rating Size: 129x234x43 mm - Handheld 127x228.6x95.6 mm - Panel-mount Mass: 520 g - Handheld 700 g - Panel-mount Processor: ARM720T 77 Mhz Colors: Blue, black and gray</p>
ENVIRONMENTAL	<p>Sealing: Panel-mount - NEMA-4. Handheld - NEMA-12 (NEMA-4 optional). IP-65 pending (both) Temperature: Operating -20 to 60 °C (-10 to 50 °C Prototype legend) Storage -40 to 85 °C Humidity: 0 to 95%, non-condensing Vibration: 5 to 2000 Hz, 4 g-pk Shock: 20 g, 6 ms, any axis Drop: 1 m onto concrete - Handheld</p>
POWER	8 to 32 VDC or 5 VDC – 210 mA @ 12 VDC (standard terminal), Power-over-Ethernet (IEEE 802.3af)
SOFTWARE	<p>Qlarity® – Object-based programming language Qlarity Foundry® – Windows® design environment</p>
CUSTOMIZING	<p>Prototype and Custom legends are available as an option Internal module available for custom mounting requirements.</p>
CERTIFICATION	<p>FCC Part 15, Class B CE Certified: EN60950-1:2001, EN55022:1998 FCC Part 15, Subpart B, ICES-003, EN55024:1998</p>

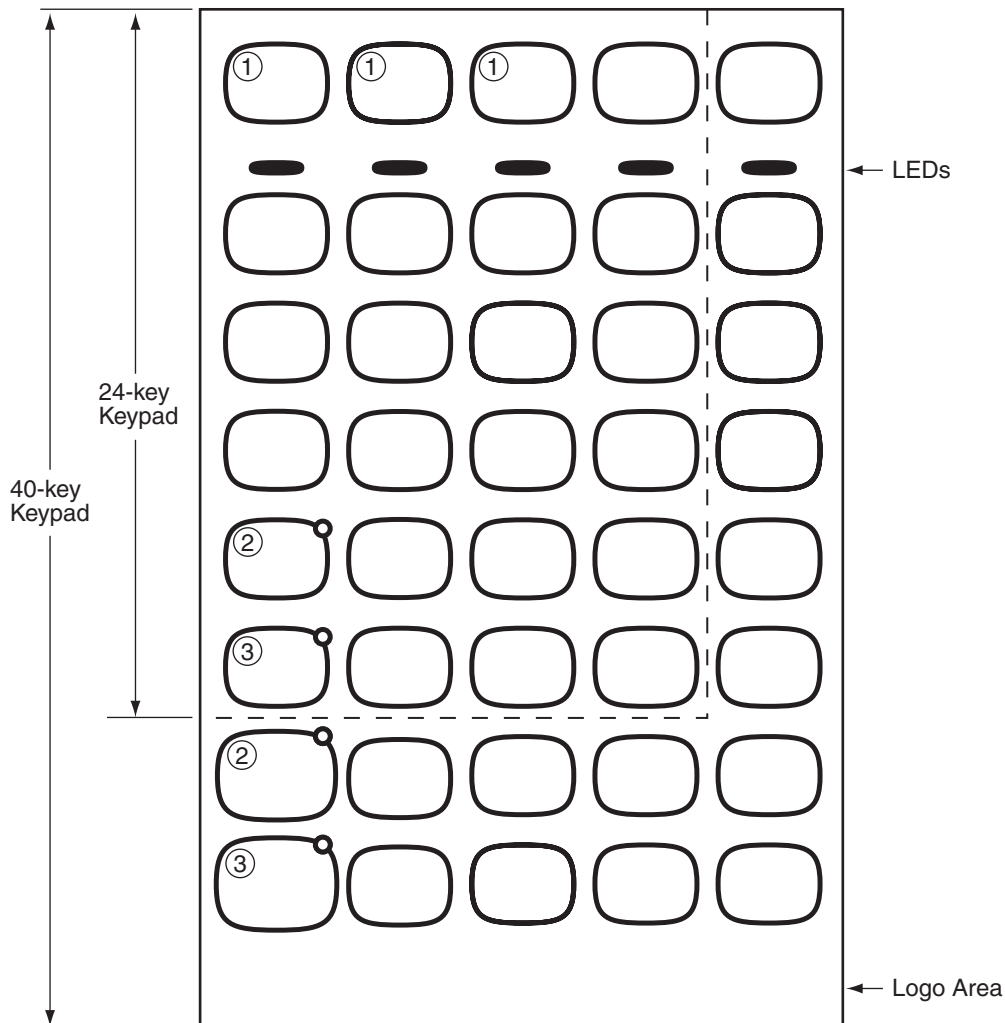
ORDER WORKSHEET

!!FILL IN APPROPRIATE AREAS FOR CUSTOMIZING!!

- About five letters maximum per LED in the LED label area.
- 40-key units: up to two words, about five letters each on key labels.
- 24-key units: up to two words, about six letters each on key labels.
- Draw a heavy outline around text to indicate shifted keys.
- The power LED is on the lower left key for either keypad.
- The shift LED is in the left column, second key from the bottom for either keypad.

- (1) These keys are required to operate the 24- and 40-key terminal's Power-on Setup facility and should not be removed.
- (2) These keys are the built in Shift Keys for the 24- and 40-key unit as labeled. It should not be removed if the built in Shift Key function is desired.
- (3) These keys are the built in Power Keys for the 24- and 40-key unit as labeled. It should not be removed.

NOTE: Keypad is not to scale.



24- and 40-key