



Fast Facts

Company Launch Date: October 1978

Founder / President / CEO: William R. (Bob) Grande

Tagline: Defining the Future in Manufacturing

Vision: To be a world class organization leading the way in our industry in: customer service; innovation; integrity; workplace growth; and in our relentless pursuit of continuous improvement.

Mission: Our mission at Quality Controlled Manufacturing Inc. is to do whatever it takes to please our customers, continually improve effectiveness and efficiency of all processes and encourage employee's pride in their work. To accomplish these goals we shall focus on having zero nonconformances and customer returns, a 100% on time delivery performance and reduced manufacturing time to ensure 100% customer satisfaction.

Locations: Corporate Headquarters & Manufacturing Facility, 9429 Abraham Way, Santee, CA 92071
Manufacturing Facility, 12424 Lakeshore Dr., Lakeside, CA 92040

Contact: Doug Grande, Corporate Communications

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Email: dgrande@qcmfginc.com

Company Website: www.qcmfginc.com

Regions Served: International

Current Market: Any industry that requires the highest level of precision in the machining of general to very complex components and assemblies. QCMI currently provides specialized manufacturing services for the following industries: aerospace; power generation; Department of Defense (DOD); oil and gas; marine; and heavy equipment.

Services: QCMI specializes in the precision machining of all metals including exotic alloys. QCMI services provide customers with components that have complex shapes, contours, exacting tolerances and stringent quality requirements. Services include: CNC turning, milling, and grinding; conventional machining; welding; EDM; fabrication; inspection; and non-destructive testing (NDT).

Growth Stats:

1978 – 2 employees and 1,000 sq. ft. in Santee, CA

1986 – 10 employees and 7,000 sq. ft. in Santee, CA

1992 – 35 employees and 27,000 sq. ft. in Lakeside, CA

2008 / current -- 52 employees and expansion of two facilities totaling 78,000 sq. ft. in Lakeside and Santee, CA

Funding: Family owned and operated privately-held corporation

Organization Awards and Certifications:

1991 Total Quality Performance Award from Hamilton Sundstrand
1992 Subcontractor of the Year Award from Hamilton Sundstrand
1992 Excellent Quality and Performance Award from Hamilton Sundstrand
1994 through 2000 Quality Machined Parts Supplier from Solar Turbines
2003 to Present Awarded ISO9001 / AS9100 Certification
2007 to Present Nadcap Accreditation
2008 Nominated by Hamilton Sundstrand for Supplier Gold Process
2009 Supplier Gold Award from United Technologies Corporation

Employee Awards and Certifications:

President / CEO: ITO University Certificate (HS)
Quality Manager: Process Certification (HS)
Sr. Inspector: Process Certification (HS) / ASQ Certified Mech. Inspector
Corp. Communications: 6Sigma Black Belt (Solar Turbines)
Lean Coordinator: ITO University certificate (HS) / 6Sigma Black Belt (Solar Turbines) / Process Certification (HS)
Manufacturing Engineering: Society of Automotive Engineers Award / ITO University certificate (HS)
Quality Supervisor: Spirit of Excellence Award (McDonald Douglas) / Presidents Award (McDonald Douglas) / Total Quality Management (General Electric) / Industrial Supervision (SDSU) / Manufacturing Management (SDSU).

Memberships: Vistage International, East County Chamber of Commerce, Santee Chamber of Commerce, National Water Ski Racing Association (NWSRA) and Aircraft Owners and Pilots Association (AOPA)

Community Involvement: Rescue Task Force, East County Boys & Girls Club, Rotary Club, Wounded Warrior