

## What It Costs to Operate a Manufacturing Plant (1)

Location	Annual Operating Cost
San Francisco, CA	\$39,813,359
Boston, MA	\$35,122,812
Vancouver, Canada	\$34,591,977
Chicago, IL	\$33,519,605
Minneapolis, MN	\$32,241,736
Denver, CO	\$30,111,693
Grand Rapids, MI	\$29,940,556
Atlanta, GA	\$28,956,079
Chattanooga, TN	\$28,034,452
Monterrey, Mexico	\$19,691,512

(1) Based on a 300-worker, 150,000 sq. ft. light manufacturing plant serving a national market.  
Source: BizCosts.com