

MAKE YOUR OWN	minutes
Design Block	15
Detail Block	5
Check block	5
Order Stock	2
Cut Stock	5
Write CNC code for ends	15
Write CNC code for holes	15
Create Part on CNC	10
Inspect Part	5
TOTAL MINUTES	77
Labor Costs @45/hr*	\$ 57.75
Material Costs*	\$ 1.55
TOTAL COST	\$ 59.30

BUY RAPid Riser™	minutes
Make a copy of library part	2
Order Block	2
TOTAL MINUTES	4
Labor Costs @45/hr*	\$ 3.00
RAPid Tooling Component™	\$ 35.00
TOTAL COST	\$ 38.00

