



# Inlaid Floor Signs

## Permanent Installation Instructions

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### Materials & Tools Needed:

- Gloves
- Masking tape or tape of similar thickness
- Sander or bead blaster
- Alcohol based cleaning solution
- Aerosol adhesive spray
- Paint brush
- Paint stirrer
- Small propane torch (optional—see step 9)

### STEP 1: PREPARE SURFACE AREA

Mark the location where you want to place the sign. Create a border using masking tape or another thick tape to minimize overrun of epoxy coating. Be sure the frame is a little larger than the sign so the epoxy will go beyond the edges to protect the sign. Prep the floor by sanding or bead blasting the area where the sign and epoxy will be placed. Make sure the area is clean and dust free. Clean thoroughly with alcohol based cleaning solution, ensuring area is completely dry and dust free.



Create border



Sand or bead blast



Clean

### STEP 2: ADHERE SIGN TO FLOOR

Wear gloves to protect skin from adhesive spray and epoxy. Spray the back of the mesh sign lightly with an aerosol contact adhesive (can be purchased at a local hardware store). Place the sign where you marked in the center of the frame. Press down firmly to floor removing any wrinkles.



Adhere sign

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Combine epoxy



Mix well



Pour

### STEP 3: PREPARE EPOXY & POUR

Combine the two part epoxy and stir gently until mixed well. Slowly pour the epoxy onto the center of the sign. Spread evenly with a paint brush, allowing the epoxy to level itself. Make sure all edges are covered. This step is important to ensure the sign stays protected permanently.



Spread evenly



Heat

### OPTIONAL STEP: REMOVE AIR BUBBLES

Hold a small propane torch about 4-6 inches away from the sign and apply heat evenly to encourage air bubbles to escape.

**WAIT 2-3 HOURS UNTIL EPOXY SETS BEFORE REMOVING THE TAPE BORDER. ALLOW THE EPOXY TO DRY FOR 24 HOURS BEFORE OPENING THE AREA TO TRAFFIC.**



Remove border and let dry!

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