



9429 Abraham Way Santee, CA 92071 Ph: (619) 443-3997 Fax: (619) 443-3797 www.qcmfginc.com

Fast Facts

Company Launch Date: October 1978

Founder / CEO / President: William R. (Bob) Grande

Tagline: Defining the Future in Manufacturing

Vision: To be a world class organization leading the way in our industry in: customer service; innovation; integrity; workplace growth; and in our relentless pursuit of continuous improvement.

Mission: Our mission at Quality Controlled Manufacturing Inc. is to do whatever it takes to please our customers, continually improve effectiveness and efficiency of all processes and encourage an employee's pride in their work. To accomplish these goals, we shall focus on having zero nonconformances and customer returns, a 100% on-time delivery performance and reduced manufacturing time to ensure 100% customer satisfaction.

Locations: QCMi Corporate Headquarters & Manufacturing Facility, 9429 Abraham Way, Santee, CA 92071

QCMi Manufacturing Facility, 12424 Lakeshore Drive, Lakeside, CA 92040

QCMi R&D Center, 2093 North Marshall Avenue, El Cajon, CA 92020

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Company Website: www.qcmfginc.com **Regions Served:** International

Current Market: Any industry that requires the highest level of precision in the machining of general to very complex components and assemblies. QCMi currently provides specialized manufacturing services for the following industries: aerospace; power generation; Department of Defense (DOD); oil and gas; marine; and heavy equipment.

Services: QCMi specializes in the precision machining of all metals including exotic alloys. QCMi services provide customers with components that have complex shapes, contours, exacting tolerances and stringent quality requirements. Services include: CNC turning, milling, and grinding; conventional machining; welding; EDM; fabrication; inspection; engineering; R&D: aging/annealing; non-destructive testing (NDT); next higher assembly and supply chain management.

Funding & Growth Stats: Family-owned and operated privately-held corporation

1978 – 2 employees and 1,000 sq. ft. in Santee, California

1986 – 10 employees and 7,000 sq. ft. in Santee, California

1992 – 35 employees and 27,000 sq. ft. in Lakeside, California

2008 --55 employees and expansion of two facilities totaling 92,000 sq. ft. in Santee and Lakeside, California

2011 – 96 employees and three facilities totaling 98,000 sq. ft. in Santee, Lakeside and El Cajon, California

2012 - 2013 Currently more than 95 employees. Three facilities totaling 98,000 sq. ft. in Santee, Lakeside and El Cajon

Revenue: 2009 - \$9.2M 2010 - \$10.1M 2011 - \$15.0M 2012 - \$14.3M 2013 – Projected \$15 - \$16M

Organization Awards and Certifications:

1991 Total Quality Performance Award from Hamilton Sundstrand

1992 Subcontractor of the Year Award from Hamilton Sundstrand

1992 Excellent Quality and Performance Award from Hamilton Sundstrand

1994 through 2000 Quality Machined Parts Supplier from Solar Turbines

2003 Awarded ISO9001 / AS9100 Certification

2007 to Present Nadcap Accreditation for Nondestructive Testing

2008 Nominated by Hamilton Sundstrand for UTC Supplier Gold Process

2008-2009 UTC Supplier Gold Designation / United Technologies Corp.

2009-2010 Re-certification of UTC Supplier Gold Designation

2011 ITAR Registered

2010-2011 Re-certification of UTC Supplier Gold Designation

2012 Fastest Growing Company by *San Diego Business Journal* Top 100

2012 Inc. 5000 America's Fastest Growing Private Company #4618

2011-2012 Re-certification of UTC Supplier Gold Designation

2012 San Diego Society of Human Resource Management 2012 Workplace

Excellence Marble Winner (Under 150 Employee Category – Small Business)

2012 San Diego BBB Torch Award for Marketplace Ethics (25-to-99 Employee Category)

2012 Manufacturing and Construction Company of the Year by San Diego East County Chamber of Commerce

2012-2013 Re-certification of UTC Supplier Gold Designation

2013 Healthiest Company #5 Small Business Category by *San Diego Business Journal*

Management & Employee Awards, Certifications and Recognition

CEO Bob Grande – 2011 Most Admired CEO Award

by *San Diego Business Journal*; 2012 Person of the Year by Santee Chamber of Commerce; 2012 Business Leadership Award by Santee Chamber; ITO University Certificate (HS)

COO / CFO Rick Urban: 2013 CFO of the Year Small Business by *San Diego Business Journal*; B.A. Accounting, Risk Management & Insurance / ITO University Certificate (HS)

HR Manager / Becky Quinn, PHR – 2012 Woman in History Feature by *San Diego Source - The Daily Transcript*

Quality Manager: Process Certification (HS)

Sr. Inspector: Process Certification (HS) / ASQ Certified Mech. Inspector
Shift Supervisor: ITO University Certificate (HS) / Six Sigma Black Belt (Solar Turbines)

Lean Coordinator: ITO University Certificate (HS) / Six Sigma Black Belt (Solar Turbines) / UCSD / Process Certification (HS)

Manufacturing Engineering: Society of Automotive Engineers Award / ITO University Certificate (HS)

Quality Supervisor: Spirit of Excellence Award (McDonald Douglas) / Presidents Award (McDonald Douglas) / Total Quality Management (General Electric) / Industrial Supervision (SDSU) / Manufacturing Management (SDSU)

Production Planner: ITO University Certificate (HS)

CNC Machinist: Six Sigma Black Belt / UCSD

Memberships: BBB-Better Business Bureau San Diego with A+ Rating, San Diego Regional Chamber of Commerce, San Diego East County Chamber of Commerce, Santee Chamber of Commerce, National Water Ski Racing Association (NWSRA) and Aircraft Owners and Pilots Association (AOPA). **Community Involvement:** National Veterans Transition Services Inc. (NVTSI) / REBOOT Workshop Program, Rescue Task Force, Wounded Warrior Project, Segs4Vets, San Diego East County Economic Development Council, San Diego Workforce Partnership, Special Olympics Southern California, Huntington's Disease Society of America and Guide Dogs of America.