# **GMP Clutch Button Catalog**

## Performance Beyond Your Expectations

Top performing clutch buttons with customer service that outperforms all others.

GMP Clutch Buttons for OEM and aftermarket use. Made in the USA.



# GMP Clutch Buttons: Where Performance and Service Meet the Road

GMP Friction Products offers you the whole package; fast delivery and outstanding quality with superior customer service.

Our high performance line of clutch buttons are manufactured to meet or exceed the performance of OEM clutch buttons and are available in a variety of sizes. They are highly durable for demanding applications and offer low pad and mating surface wear often reducing maintenance costs and vehicle downtime. GMP Clutch Buttons are made from many different metal powders to form a high performance friction material and are based on ceramic and carbotic technologies.

Produced at our Akron, Ohio headquarters, they can always be delivered fast – perfect for heavy truck manufacturers, rebuilders and distributors throughout the world. No matter what size your order, we treat every order with care and respect, and always have representatives available to answer your questions.

#### Reliable Service on All Orders, Large or Small

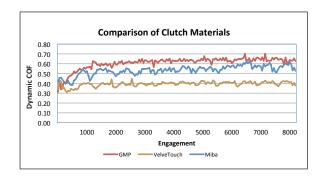
We ship high quality clutch buttons in both large and small quantities and have the flexibility to handle special orders for your customers. GMP Friction Products can also produce small orders of clutch buttons for prototyping and testing at a competitive price.

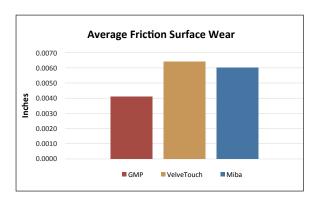
You'll find the customer service you receive from GMP Friction Products makes it a pleasure to do business. Our customer service department is standing by to serve you. Refer to the following catalog page for specifications and part numbers and contact us for a quote.

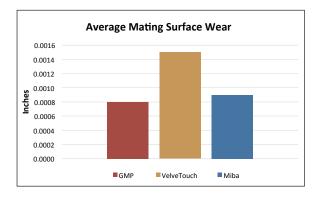
#### Manufacturing Experience You Can Rely On

For over 80 years, GMP Friction Products has engineered and manufactured friction materials for a variety of clutch and brake applications. We have the product development experience and friction material expertise to design a wide range of products for controlling, stopping or transmitting power. At GMP Friction Products, we place a premium on the quality and reliability of all of our products and our commitment to quality shows in the extraordinary value you'll find in our clutch buttons.









#### Call or email to order today.

Phone: 330-633-1226 ext. 313 Fax: 330-630-4053 GMPSales@GMPFriction.com

ISO 9001:2008 certified Made in the USA



### **GMP Replacement Clutch Button Reference Chart**

Series	GMP P/N	<b>OEM</b> Reference P/N	Thickness (IN)	Thickness (MM)	Reference Drawing
1H	1928M	1H-110	0.110	2.794	
1H	1929M	1H-118	0.118	3.000	3.080
1H	1869M	1H-125	0.125	3.175	1.445 —
1H	1870M	1H-140	0.140	3.556	
1H	1871M	1H-156	0.156	3.962	
1H	1872M	1H-173	0.173	4.394	
1H	1873M	1H-187	0.187	4.750	
VSR	1874M	VSR-20	0.133	3.378	5.480 4.495 3.721
VSR	1875M	VSR-21	0.156	3.962	
VSR	1876M	VSR-22	0.178	4.521	
VSR	1877M	VSR-23	0.187	4.750	
VSR	1878M	VSR-24	0.199	5.055	1.000
VT	1879M	VT-2	0.125	3.175	2.500 —
VT	1880M	VT-4	0.140	3.556	
VT	1930M	VT-4.5	0.150	3.800	
VT	1881M	VT-5	0.156	3.962	<del></del>
VT	1932M	VT-6	0.169	4.300	1.000
VT	1882M	VT-7	0.175	4.445	
VT	1883M	VT-8	0.187	4.750	+
VT	1884M	VT-9	0.218	5.537	
VTL	1885M	VTL-2	0.125	3.175	3.025
VTL	1886M	VTL-4	0.140	3.556	
VTL	1887M	VTL-5	0.156	3.962	
VTL	1888M	VTL-7	0.175	4.445	1.000
VTL	1889M	VTL-7.5	0.181	4.600	
VTL	1890M	VTL-8	1.019	4.750	
VTL	1891M	VTL-9	0.218	5.537	
VTL	1931M	VTL-9.5	0.226	5.740	
1,770	100014	VITC 1	0.110	2,000	2770
VTS	1892M	VTS-1	0.118	3.000	-1.436 →
VTS	1893M	VTS-2	0.125	3.175	
VTS	1894M	VTS-4	0.140	3.556	
VTS	1895M	VTS-5	0.156	3.962	



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