

Proven Results at DuPont:

Percent of 1990 (2004 for water)

160%

140%

120%

100%

80%

60%

40%

20%

1990

Production

Hazardous Waste

CO, eq.

Energy

Water

1995

+ 47%

- 50%

- 3%

60%

- 9%

CONSUMPTION

WORKFORCE

CONTINUOUS IMPROVEMENTS

in Operational Performance and Footprint Reduction

2000

the Operational

Excellence

home page

2010

2005