

# OptiGauge<sup>®</sup>

Non-Contact Thickness Measurements from 12  $\mu\text{m}$  to 18 mm

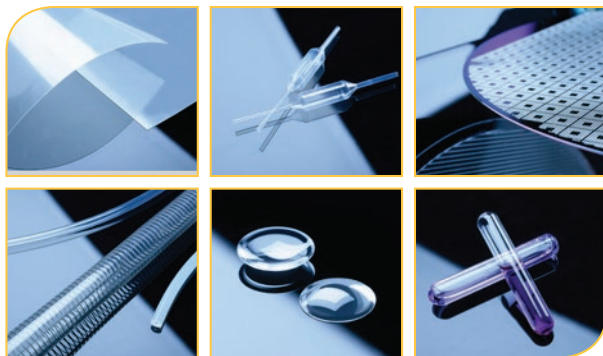


## Features

- Measurement range: 12  $\mu\text{m}$  to 18 mm
- Accuracy  $\pm 0.1 \mu\text{m}$
- Single and multi-layer measurements
- Multi-probe configuration available
- Internal self-calibration
- NIST traceability
- Desktop or rack mount

## Typical Applications

- **Medical** — Balloons, catheters, tubing (wall, ID, OD)
- **Glass** — Automotive, float, flat, electronic display, optics (thickness, inner layers)
- **Ophthalmic** — Contact lenses, IOLs (CT, SAG)
- **Industrial** — Film, coatings, packaging, adhesives, barrier layers (thickness)



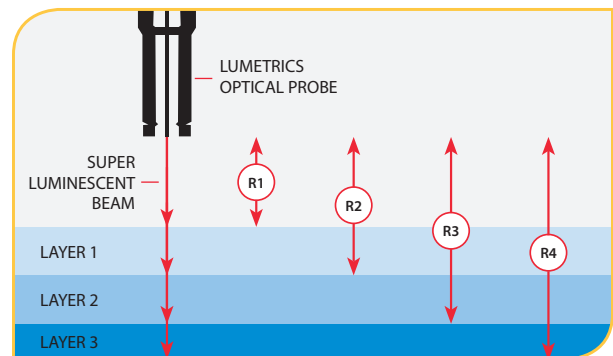
## Lumetrics Expertise

- Patented non-contact thickness measurement technology
- Optomechanical design of off-line and on-line fixtures and probes
- Customized software solutions

## Measurement Technology

Our patented optical interferometric based technology allows you to measure the absolute thickness of virtually any translucent or lightly absorbing materials. Provides simultaneous measurement of single and/or multi-layer materials.

▼ **How it works:** The optical probe directs invisible 1310nm infrared light through transparent, translucent or colored materials and sends reflections for each internal surface back to the OptiGauge, where highly advanced software provides instant analysis in an easy-to-use graphical interface.





### About Lumetrics

For more than a decade, Lumetrics® has provided precision measurement solutions to leading edge companies throughout the world. Our systems are deployed in quality, R&D labs, and production floors providing real-time measurements to improve yield, reduce cost, improve quality and meet compliancy requirements. Our commitment to customers sets us apart from the competition.

**“Let our engineering team solve your toughest measurement problems.”**

- **The top 4 ophthalmic companies** use the OptiGauge for contact lens and IOL inspection
- **3 of the top 4 glass companies** use the OptiGauge to optimize production and ensure quality
- **6 of the top 11 medical device companies** use the OptiGauge for R&D and quality control

**1565 Jefferson Rd, #420  
Rochester, NY 14623  
585-214-2455**

**sales@lumetrics.com  
engineering@lumetrics.com**

**www.lumetrics.com**

## OptiGauge® Core Unit



|  | OptiGauge II  | OptiGauge LT   |
|--|---|--|
| Part #   | 10000-30  | 10000-29 (1M), 10000-35 (5M), 10000-36 (20M)   |
| Measurement Method   | Low Coherence Interferometry  | Low Coherence Interferometry   |
| Software   | Lumetrics® OptiGauge Control Center   | Lumetrics® OptiGauge Control Center  |
| Target Materials   | Ex. Glass, Contact Lenses, IOLs, Plastic, Tubing, Silicon, Coated Metals                                      | Ex. Glass, Contact Lenses, IOLs, Plastic, Tubing, Silicon, Coated Metals                                     |
| Max Number of Layers Measured                                  | Up to 20  | Up to 20   |
| Thickness Measurement Range                                    | 12 µm to 18 mm Optical Thickness (Based on Refractive Index ≈ 1.50) corresponds to 12 mm Mechanical Thickness | 12 µm to 5 mm Optical Thickness (Based on Refractive Index ≈ 1.50) corresponds to 3.3 m Mechanical Thickness |
| Measurement Units  | µm, mm, mils, inches, µ inch  | µm, mm, mils, inches, µ inch   |
| Accuracy (Published accuracy at temperature range 15° to 30°C) | ± 0.1 µm  | ± 2 µm   |
| Repeatability  | ± 0.1 µm 1σ   | ± 0.5 µm 1σ  |
| Measurement Scan Rate  | 50 Hz STD, 100 Hz & 200 Hz optional   | 50 Hz  |
| Power Requirements   | AC 110 V - 240 V 50/60 Hz, 20 watts / 30 VA   | AC 110 V - 240 V 50/60 Hz, 20 watts / 30 VA  |
| Light Source   | 1310 nm SLED  | 1310 nm SLED   |
| Dimensions   | 17" (w) × 4.5" (h) × 19.5" (d)  | 14" (w) × 2.78" (h) × 19.5" (d)  |
| Software   | OptiGauge Control Center License — OCC Ver 7.2  | OptiGauge Control Center License — OCC Ver 7.2   |
| Weight   | 27.0 lbs.   | 12.6 lbs.  |
| Operating Temperature Range                                    | 15° – 30°C (59° – 86°F)*  | 15° – 30°C (59° – 86°F)*   |
| Operating Relative Humidity                                    | 10 to 90% (non-condensing)  | 10 to 90% (non-condensing)   |
| Output Connections   | RS-232, USB 3.0, USB 2.0, Ethernet  | RS-232, USB 3.0, USB 2.0, Ethernet   |

## Measurement Probes

|                                 | OptiGauge II                      | OptiGauge LT                  |
|---------------------------------|-----------------------------------|-------------------------------|
| <b>Part #</b>                   | <b>13000-91 optical probe</b>     | <b>13000-97 optical probe</b> |
| Focal Length (working Distance) | 48.8 mm                           | 11.5 mm                       |
| Depth of Focus                  | 40 mm                             | 20 mm                         |
| Measurement Spot Size           | 40 µm                             | 10 µm                         |
| Optical Fiber Length            | 3 M standard, up to 1000 M        | 1 M, 5 M, or 20 M             |
| Angular Tolerance               | ± 2°                              | ± 8°                          |
| Operating Temperature Range     | -40°C – 85°C                      | -40°C – 85°C                  |
| <b>Part #</b>                   | <b>13000-92 optical probe</b>     | <b>13000-98 optical probe</b> |
| Focal Length (Working Distance) | 20.4 mm                           | 42.6 mm                       |
| Depth of Focus                  | 10 mm                             | 2 mm                          |
| Measurement Spot Size           | 20 µm                             | 25 µm                         |
| Optical Fiber Length            | 3 M standard, up to 1000 M        | 1 M, 5 M, or 20 M             |
| Angular Tolerance               | ± 3.5°                            | ± 3°                          |
| Operating Temperature Range     | -40°C – 85°C                      | -40°C – 85°C                  |
| <b>Part #</b>                   | <b>13000-93 HNA optical probe</b> |                               |
| Focal Length (Working Distance) | 21.5 mm                           |                               |
| Depth of Focus                  | 2 mm                              |                               |
| Measurement Spot Size           | 10 µm                             |                               |
| Optical Fiber Length            | 3 M standard, up to 1000 M        |                               |
| Angular Tolerance               | ± 8.5°                            |                               |
| Operating Temperature Range     | -40°C – 85°C                      |                               |
| <b>Part #</b>                   | <b>13000-94 optical probe</b>     |                               |
| Focal Length (Working Distance) | 91.7 mm                           |                               |
| Depth of Focus                  | 160 mm                            |                               |
| Measurement Spot Size           | 80 µm                             |                               |
| Optical Fiber Length            | 3 M standard, up to 1000 M        |                               |
| Angular Tolerance               | ± 1°                              |                               |
| Operating Temperature Range     | -40°C – 85°C                      |                               |

## Minimum Computer Requirements

OptiGauge Control Center Software license provided with OptiGauge system

|                   | OptiGauge II and OptiGauge LT                           |
|-------------------|---|
| Operating System  | Microsoft® Windows 7 Pro 64-bit or Windows 8 Pro 64-bit |
| Processor         | 4th Generation Intel® Core i5                           |
| Hard Drive/Memory | 500GB Hard Drive/4GB RAM                                |
| USB Port          | USB 2.0 or USB 3.0                                      |
| Screen Resolution | 1600 × 900 pixel  |

(Specifications subject to change without notice)

**Metrology Instrumentation,  
Integration, and Solutions**