

## BRAZIL FARM VISITS AND IGUASSU FALLS

### 11 DAYS / 10 NIGHTS

Discover Brazil's countryside, metropolitan cities, and natural world wonders, for one unforgettable trip of a lifetime! Begin in the beautiful city of Rio de Janeiro and see for yourself why it is nicknamed the "marvelous city." Transfer to Curitiba a transformed urban city with an abundance of greenery and culture. Visit Tibagi and Londrina and learn the secret to Brazil's agricultural success with soybeans and corn. Next stop is Iguassu Falls; feel the fresh mist of the Falls as you admire them from both the Argentine and Brazilian sides.

<p>FROM <b>\$ 1200</b> per person</p>	<p><b>THIS TOUR INCLUDES:</b> 10-Nights accommodations English speaking guides Hotel transfers Entrance tickets Airport taxes</p>	<p><b>HIGHLIGHTS</b></p> <ul style="list-style-type: none"> <li>• Farm Visits to soy, corn, swine breeding &amp; grain farms</li> <li>• Small Scale &amp; Industrial Scale Farm Visits</li> <li>• Embrapa Agricultural Research Center</li> <li>• IAPAR Agricultural Research Center</li> <li>• Rio de Janeiro</li> <li>• Atlantic Rainforest</li> <li>• Iguassu Falls</li> </ul>
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## ITINERARY



### Day 1

#### ARRIVAL IN RIO DE JANEIRO

Arrive in Rio de Janeiro and transfer to your lovely beachfront hotel. Settle into your hotel and get ready for your guided city tour of the "Marvelous City." Your first stop is the world-famous Sugarloaf Mountain. Board a cable car that will transfer you to the top of Sugarloaf Mountain and appreciate the panoramic view of Guanabara Bay, the islands, the Rio-Niteroi Bridge and Corcovado Hill.

After capturing the perfect photo, continue the tour to colonial Rio. Learn how Portugal's Prince Dom Pedro, broke all family ties and declared himself Emperor of Brazil. In the afternoon, relax and explore the beaches while embracing the carioca lifestyle.



## Day 2

### **CORCOVADO MOUNTAIN & BBQ DINNER**

Today you will go on a private city tour of Rio de Janeiro! Visit the iconic Christ the Redeemer statue atop Corcovado Mountain and capture an incredible aerial photo of the city. At night, enjoy a Brazilian "Rodizio" barbecue at the most popular barbecue restaurant in Copacabana: Churrascaria Palace. Savor delicious cuts of beef and be sure to order a caipirinha, the national cocktail.

Note: Drinks are not included with dinner.



## Day 3

### **TRANSFER TO CURITIBA**

Today you fly from Rio de Janeiro to Curitiba, the cultural center of southern Brazil, a bustling city that was once the cattle-breeding countryside. Upon arrival, your guide will transfer you to your hotel in the city. Settle in and get ready for a guided city tour. On tour, you will visit the Botanical Gardens, the Opera House (Opera de Arame,) the soccer stadium, Theatre Guaíra and the historic center. As you travel around the city, note the intricate art-deco architecture and learn why Curitiba is named the best-organized city in South America. In the evening, enjoy a traditional dinner at a Brazilian Steakhouse.

Note: Dinner is included, but alcoholic drinks and desserts are not.



## Day 4

### **ATLANTIC RAINFOREST TRAIN RIDE & MORRETES**

Wake up early for a one-day train tour through the lush Atlantic Rainforest towards the coast. Your train ride will make a stop in the quaint town of Morretes, where you can sample some of the local cuisines. In the evening return to Curitiba by car and spend the night at your leisure.



## Day 5

### FARM VISITS IN TIBAGI & CURITIBA

Today you will visit two farms and will see the different productions of soy, corn, and grain. The farms operate on a medium-sized scale, but they utilize modern technologies and machinery. Your expert guide can answer any question you have for the farms. After the farm visits, return to your hotel in Tibagi and spend the rest of the night at your leisure.

Note: Specific farms are to be confirmed. Breakfast, lunch, and dinner are included today.

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## Day 6

### FARM VISITS IN TIBAGI

Today is another day where you will learn the art of Brazilian agriculture. In the morning, your guide will take you to visit a small-scale farm that specializes in growing soybeans and corn. Your expert guide will explain the different techniques used on the farms. In the afternoon, visit a 25,000-acre soybean and corn farm; enjoy lunch at the farm and go on another tour. After lunch, visit another nearby farm that produces grain for both human consumption and animal feed. As you stroll through the grounds, be sure to say hello to the adorable sheep. In the evening return to your hotel in Tibagi.

Note: Breakfast, lunch, and dinner are included today.

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## Day 7

### LONDRINA AND EMBRAPA SOYBEAN FARM VISITS

After a hearty breakfast, travel to Londrina by car. Check into your hotel and settle in. In the afternoon, visit Embrapa Soybean, the National Soybean Research Center in the State of Parana. Attend a forum featuring the soil and soybean varieties in Brazil. Discover how Embrapa develops varieties that can withstand the tropical climates of Brazil and how the soil contributes to Brazil being the world's second-largest producer of soybeans. After, visit the research fields and return to your hotel in Tibagi in the early evening.

Note: Breakfast, lunch, and dinner are included today.

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## Day 8 **IAPAR AGRICULTURAL RESEARCH CENTER**

After breakfast at your hotel, visit IAPAR, the Parana State Agricultural Research Center, and go on a guided tour through their facilities. Learn how the IAPAR dedicate themselves to providing innovative solutions to agricultural in rural areas of the Paraná State. In the afternoon, return to your hotel in Londrina.



## Day 9 **ARRIVAL AT IGUASSU FALLS**

After breakfast in the hotel, your driver will take you to the airport to board your flight to Foz do Iguacu. Enjoy your last few moments in Londrina admiring Brazil's farm country. As you are flying over the falls, look down to see a spectacular bird's eye view of this Natural World Wonder. Upon arrival, your guide will greet you and escort you to your hotel in town. Spend the rest of the day at your leisure and get ready for a full day tour tomorrow!



## Day 10 **VISIT THE ARGENTINE SIDE OF THE FALLS**

Enjoy breakfast at your hotel and get ready for your full day tour! Your visit to Argentina's Iguassu National Park will be an experience you'll never forget. Begin by visiting the upper waterfalls, including the San Martin Falls and the famous "Devil's Throat." Both are visible from a series of walkways that take you right up to the 70m (230ft) tall falls and through the lush forest of the park. Cross the Tancredo Neves Bridge, and enjoy a lovely view of Iguassu Canyon as you make your way to Iguassu National Park in Argentina. The upper walkways offer guests a different perspective and more intimate contact with the misty falls.

Don't forget to take in the adjoining rainforest filled with orchids, bromeliads, birds and other wildlife. The highlight of today's trip will be visiting a suspended platform at the very brink of Devil's Throat, the largest of all the waterfalls.



Day 11

## **VISIT THE BRAZILIAN SIDE OF THE FALLS & DEPARTURE**

Eat a hearty breakfast at your hotel and meet your guide that will take you on an exciting half day tour to the Brazilian side of the falls. Today you will explore Brazil's Iguazu National Park and stop by multiple viewing points. Stroll along the elevated catwalk trails that offer the perfect bird's eye view of the New World Wonder. From this vantage point, you can see why these are in fact the largest waterfall system in the world. Look for the Argentine side, including, San Martin Island and snap some iconic photos of the impressive Devil's Throat.

In the evening, transfer to the airport to catch a flight home, or continue to Buenos Aires or Lima.