



ONSITE & ONLINE AUCTION – Longview, TX

Late Model CNC Facility Offering of Boring,
EDM, Machining and Turning

WEDNESDAY
OCTOBER
11
11:00 AM CDT

FEATURED EQUIPMENT

- 5" Doosan DBC-130 CNC Table Type Horizontal Boring Mill, New 2007
- 60" Giddings & Lewis CNC Vertical Boring Mill
- (3) Daewoo Puma CNC Lathes with Fanuc Control, as Late as 2007
- Mori Seiki MH-1000, Kia H-63, Mitsubishi M-450C CNC Horizontal Machining Center
- (3) 2014 Agie Charmilles Form 400 CNC Sinker EDM's, Large State-of-the-Art Sinks
- Wenzel Xorbit X055 Coordinate Measuring Machine
- Masteel 12" Bore, Summit 30-6 6" Bore Oilfield Lathes
- HEM 1500, Cosen AH-250H Horizontal Band Saws
- Tool Room Machinery, Rolling Stock and More



3 Available

View of EDMs



77" Centers

6.5" Bar Cap.

Doosan Puma 700 CNC Turning Center



Daewoo Puma 400B CNC Turning Center



5" Doosan DBC-130 CNC Table Type Horizontal Boring Mill

DATE: Wednesday, October 11 at 11:00am CDT • **ONSITE INSPECTION:** Tuesday, October 10 from 9:00am to 4:00pm CDT
LOCATION: 29 FRJ Drive, Longview, TX 75602



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CNC SINKER EDMs

WIRE EDM

- (3) Agie Chamiles Form 400, 35.4" x 27.6" x 19.7" Travels, 43" x 35" Table, Accura C-Axis, 10 ATC, 140A, New 2014
- Charmilles Roboform 84, 31.5" x 23.6" x 19.7" Travels, 47" x 31.5" Table, 128A, New 2000

- Charmilles Robofil 440, 22" x 14" x 12" Travels, AWT, Sub, Chiller, S/N 930528, New 2004



3 Available

View of EDMs



Agie Chamiles Form 400 CNC Sinker EDM



Charmilles Roboform 84 CNC Sinker EDM



Charmilles Robofil 440 Wire EDM

PLEASE VISIT OUR

CNC TURNING CENTERS



Doosan Puma 700 CNC Turning Center

- **Doosan Puma 700**, Fanuc 21iTB, 40.6" Swing, 35.4" Max. Turn Diameter, 77" Centers, 21" Chuck, 6.5" Bar Cap., 1500 RPM, S/N PM600838, New 2008
- **Daewoo Puma 400B**, Fanuc 18iT, 30" Swing, 21.7" Max. Turning Diameter, 40" Centers, 4.6" Bar Cap., 2000 RPM, S/N PM350661, New 2001
- **Doosan Puma 300LC**, Fanuc 15T, 23" Swing, 15.7" Max. Turning Diameter, 53" Centers, 4.5" Bar, 2800 RPM, Steady Rest, S/N P30L2600, New 2007
- **Daewoo Puma 240**, Fanuc 21i-TB, 21.7" Swing, 13.8" Max. Turning Diameter, 22" Centers, 2.9" Spindle Bore, 4500 RPM, S/N PM242885

CNC HOLLOW SPINDLE LATHE

- **Sun Firm CST 42160 12A**, Fanuc 0iTC, 42" swing, 160" centers, 24" chuck, 12" Spindle Bore, S/N 26003, New 2006

ONLINE BIDDING AVAILABLE:



Doosan Puma 400B CNC Turning Center



Doosan Puma 300LC CNC Turning Center



Daewoo Puma 240 CNC Turning Center



Sun Firm CST 42160 12A CNC Hollow Spindle Lathe

CNC BORING MILLS

- **5" Doosan DBC-130 CNC Table Type Horizontal Boring Mill**, Fanuc 18i-MB, 114"x 78"x 63" Travels, 63"x 70" Table, S/N DB-13032, New 2007
- **60" Giddings & Lewis CNC Vertical Boring Mill**, 72" Swing, 50" Under Rail, ATC, S/N 53-10151312186

CNC HORIZONTAL MACHINING CENTERS

- **Mori Seiki MH-1000**, Fanuc 16M, 39.4" Pallets, 80"x 51"x 47" Travels, 6000 RPM, CT-50, S/N MH100030, New 2001
- **Kia H-63**, Fanuc 18M, 24.8" Pallets, 37.4"x 32.5"x 29.9" Travels, 4500 RPM, CT50, 60 ATC, New 2000
- **Mitsubishi M-H50C**, Meldas, 19.7" Pallets, 28.4"x 24.8"x 24.8" Travels, 4000 RPM, CT50, 40 ATC, New 1992

CNC VERTICAL MACHINING CENTERS

- **Haas VF-5**, 4 Axis, 50"x 26"x 25" Travels, 30 ATC Side Mount, S/N 24970, New 2001
- **Kitamura Mycenter 1B**, Fanuc Control

2001



Mori Seiki MH-1000 CNC Horizontal Machining Center



5" Doosan DBC-130 CNC Table Type Horizontal Boring Mill

2000



Kia H-63 CNC Horizontal Machining Center



Haas VF-5 CNC Vertical Machining Center



Kitamura Mycenter 1B CNC Vertical Machining Center

COORDINATE MEASURING MACHINE

- **Wenzel Xorbit X055**, DCC, 19.7" x 39.4" x 19.7" Travels, Metrosoft S/W, Renishaw PH-20 Auto Indexing Probe, S/N, New 2010



Wenzel Xorbit X055

2010

HORIZONTAL BANDSAWS

- **HEM 1500**, 24" Cap., Semi-Auto.
- **Cosen AH-250H**, 10" Cap., Semi-Auto.



HEM 1500 Horizontal Bandsaw



Cosen AH-250H Horizontal Bandsaw

ROLLING STOCK

- **16,500 Lb. Tow Motor Forklift**, Diesel
- **Hyundai 45DS-7 Forklift**
- **6600 Lb. Hyundai HLF30-5 Forklift**, LPG
- **5000 Lb. Komatsu FG-25ST-12 Forklift**, LPG
- **International 4400 Flatbed Truck**
- **Chevy Silverado 3500 Flatbed Truck**
- **Chevy Silverado Pickup Truck**



View of Trucks



Chevy Silverado Pickup Truck



View of Forklifts

OILFIELD LATHES

- **35" x 120" Masteel ML 35120**, 14" Bore, Taper, DRO
- **30" x 120" Summit 30-6**, 6" Bore, Taper, DRO



14" Spindle Hole, w/Steady Rest

35" x 120" Masteel ML 35120



30" x 120" Summit 30-6



Overall View of Engine Lathes



2006

12" Spindle Bore

Sun Firm CST 42160 12A CNC Hollow Spindle Lathe

TOOL ROOM MACHINERY

- **Cincinnati Bickford Radial Drill**
- **Clausing Colchester 600 Radial Drill**
- **Bridgeport 2J Vertical Mill**, DRO & power feed
- **Enco Vertical Mill**
- **Clausing Surface Grinder**
- **Esab Warrior Arc Welder**
- **Lincoln Arc Welder**
- **Tap Burner**



Clausing Colchester 600 Radial Drill



Cincinnati Bickford Radial Drill



View of Vertical Mills



Bridgeport 2J Vertical Mill

CRANES

- **5-Ton F&G Overhead Crane**, 30ft Span with GH 5-Ton Hoist
- **3-Ton Harrington Overhead Crane**, 30ft Span with Remote Control Hoist
- **(2) 2-Ton R&M Loadmaster Self Standing Crane**, 19ft Span

FACILITIES

- **Sullair & Gardner Denver Rotary Screw Air Compressors**, Pressure Washer, Manlift, Tilt Hoppers, Abrasive Blast Cabinet, Part Marker, Gauge's, Calipers, Tooling, etc. Bore, Taper, DRO & More.



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2008

Doosan Puma 700 CNC Turning Center



Daewoo Puma 240 CNC Turning Center



Haas VF-5 CNC Vertical Machining Center



View of CNC Sinker EDMs



5" Doosan DBC-130 CNC Table Type HBM



View of Tooling & Shop Equipment



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James Leslie Lake

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BUYER'S PREMIUM: 15% ONSITE & 18% ONLINE

**LAST DATE TO REMOVE EQUIPMENT:
OCTOBER 20, 2017**

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or email gt@machinerynetworkauctions.com