



*Signature Spirits*™  
A DIVISION of ULTRA PURE

The **Largest**  
**Selection**  
of **Alcohols**  
in the **World**

ultrapure

203.662.9761 | [www.ultrapure-usa.com](http://www.ultrapure-usa.com)



## Why Work with Signature Spirits

Signature Spirits, a division of Ultra Pure, is the leading independent supplier of bulk high proof spirits in the United States.

# 1

### **CONSISTENT SOURCING**

We offer world wide sourcing from over 100 distilleries with the largest selection of bulk alcohols distributed through our nine bonded facilities.

# 2

### **COST-EFFECTIVE**

We ensure best cost, through our global network of high volume contract supply relationships.

# 3

### **CONNECTIVITY**

We ensure access to our network of Gold Medal formulators, flavor houses and bottlers.

# 4

### **COORDINATION**

We offer down stream marketing solutions to help get your brand through distribution and on the shelf quickly.

Together with our sister company in The Netherlands (Sasma BV), there is no alcohol in the world we can't supply.



# Best Practices: *Distillery*

ESTABLISHED OR START-UP DISTILLERIES

Signature Spirits supplies over 1,000 distilleries and brand owners so we understand how to help with your business planning, investment decisions and sales & marketing.



Formulating new products.  
Evaluating your investment allocation: equipment vs. brand development.



Guidance with the TTB standards of identity, label and formula approval.



Blending a combination of spirit bases together or with your own distillates.  
TTB approval process for your DSP permit, formula & label approval and monthly tracking.



Formulating your spirits economically.  
Identifying holes in the marketplace that your products can fill.



Marketing your product to trigger repeat sales through taste profile and packaging.



Maximizing profitability while staying true to your artisan craft. Developing a brand story and marketing strategy.



# Best Practices: *Brand Owner*

FULL SERVICE OPTIONS FOR LAUNCHING YOUR SPIRITS BRAND

Signature Spirits can get your new spirit brand to market better, faster and more economically than anyone else in the industry. We have the largest selection of alcohols in the world and the most extensive network of formulating and bottling expertise in the country.



## **CONSISTENT SOURCE**

Largest Independent Supplier of Bulk High Proof Spirits



## **COST EFFECTIVE**

Distillery Direct Sourcing for Lowest Raw Material Cost



## **CONNECTIVITY**

Access our network of Gold Medal Formulators, Flavor Houses and Bottlers



## **COORDINATION**

Downstream Marketing for Your Wholesale and Retail Launch



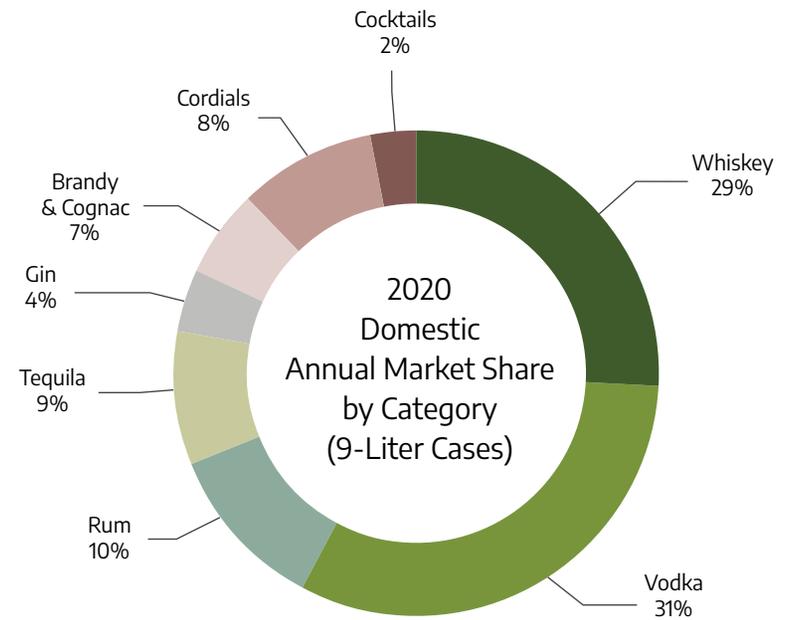


## Concept:

### *What Spirit Category & Why?*

There are many different spirit categories to choose from:

- Neutral Spirit / Vodka
- Whiskey
- Gin
- Brandy & Cognac
- Rum
- Tequila
- Liqueurs / Cordials
- Cocktails
- Ready to Drinks  
(648.8M up 15.8% from 2019)



Source : DISCUS

# Product Listings

## Domestic Vodka/Gin Neutral Bases (190 Proof)

	Characteristics/Certification	Inventory
Missouri Corn Alcohol	6x distilled   	Stock
Illinois Corn Alcohol	4x distilled   	Stock
Iowa Corn Alcohol	4x distilled   	Stock
Kansas Corn Alcohol	4x distilled   	Stock
Organic Corn Alcohol	6x distilled, 190 proof    	Stock
Charcoal Filtered	6x distilled    100% Corn	Stock
Ready Made Gin: Elysian *	Floral Focus	Stock
Ready Made Gin: London Dry *	Juniper Focus	Stock
Ready Made Gin: International *	Citrus Focus	Stock
Ready Made Gin: New World *	Botanical Focus	Stock

\* Ready Made Gins can be mixed to make own unique blend.

## Imported Vodka/Gin Neutral Bases (190 Proof)

	Characteristics/Certification	Inventory
Canadian Wheat	100% Wheat, Distilled in Canada	Stock
French Wheat	4x distilled	Stock
Organic Wheat	4x distilled, Italian Wheat	Stock
Neutral Sugar Cane	4x Distilled   	Stock
Organic Sugar Cane	  	Stock
Potato	5x distilled from premium Polish potato varieties	Stock
Neutral Rye	100% Rye, Distilled in Europe	Special Order
Neutral Barley	100% Barley	Special Order
Amsterdam Dutch Wheat	4x Distilled	Special Order
Bavarian Apple	Distilled in Germany, 190 Proof	Special Order
Organic Gin	80 Proof	Special Order

Whiskey/Bourbon		
	Characteristics/Certification	Cost
Bourbon	New Fill to 12 Years Old, Various Origins	Stock
Rye Whiskey	New Fill to 5 Years Old, Various Origins	Stock
Unaged Bourbon Distillate	Can be put into barrels to age. 75/21/4. 135 Proof	Stock
Unaged Rye Distillate	Can be put into barrels to age. 95/5/0. 135 Proof	Stock
Unaged 99% Corn Whiskey Distillate	Can be put into barrels to age. 99/0/1. 135 Proof	Stock
Unaged Light Whiskey Distillate	Can be put into barrels to age. 99/0/1. 189 Proof	Special Order
Accelerated Aged Bourbon	6 months aged in New American Oak barrels, 117-119 Proof	Stock
Accelerated Aged Rye	6 months aged in New American Oak barrels, 117-119 Proof	Stock
Kentucky Corn Whiskey	5-7 Years Old, 80/11.5/8.5	Stock
Canadian Whiskey	3-5 Years Old, Various Origins	Stock
Irish Whisky	Multiple Ages	Special Order
Scotch Whisky	Multiple Ages	Special Order

Rum		
	Characteristics/Certification	Inventory
Light Rum Base	Distilled from sugar cane molasses in the USVI	Stock
Sugar Cane 189 Proof	4x Distilled	Stock
Jamaican Power Blender (Origin: Jamaica)	Blend of small batch pot still rums, flavor profile: Banana, Pineapple, Papaya, Mango, and Coconut. Used in 5-15% concentrations with base	Stocked in 15 gal drums
Barrel-Aged Blender (Origin: Trinidad, Barbados, Guyana)	Light column still rums, tropical aged in small American oak barrels, flavor profile: Woody, Caramel, Vanilla, Coconut, Cinnamon, Nutmeg, and Allspice. Used in 5-15% concentrations with base	Stocked in 15 gal drums

Rum		
	Characteristics/Certification	Inventory
French West Indies Blender (Origin: Martinique, Jamaica, Trinidad, Barbados, Guyana)	Intense pot still rums and mellower column still rums, flavor profile: Dry, Grassy, Herbal and Savory. Used in 5-15% concentrations with base	Stocked in 15 gal drums
Aged Rums 1-8YO	Various Regions	Special Order
Advanced Finished Rum	4 Options. 150 proof	Special Order

Brandy		
	Characteristics/Certification	Inventory
French Brandy	Multiple Ages in oak Limosine casks	Special Order/275 gallon totes
California Brandy	Multiple Ages	Special Order/264 gallon totes
Cognac	VS or VSOP Aged in oak Limosine casks	Special Order/264 gallon totes
Armagnac	Multiple Ages	Special Order/264 gallon totes
Calvados	Multiple Ages in oak Limosine casks	Special Order/264 gallon totes
Apple Brandy	Aged & distilled in CA using OR & WA apples	Special Order/264 gallon totes
Neutral Brandy Distillate	180 Proof, CA grapes distilled in CA for Brandy	Stock/264 gallon totes
Neutral Grape Alcohol (domestic)	192 Proof, CA grapes distilled in CA	Special Order
Neutral Grape Alcohol (foreign)	192 Proof, Various European origins	Special Order
Neutral Orange Residue Brandy	189 Proof	Special Order

## Wine

	Characteristics/Certification	Inventory
OTS Grape	20.8% (drums only) & 23% ABV	Special Order
OTS Orange	20% & 23% ABV	Special Order

## Tequila

	Characteristics/Certification	Inventory
30% Agave Spirit	30% Agave, 70% Sugar. Distilled and Imported from Mexico	Special Order/ 264 gallon totes
Tequila Mixto	51% Agave, Distilled in Mexico	Special Order/ 264 gallon totes

## Cream

	Characteristics/Certification	Inventory
Neutral Cream Liqueur Base	Fat: 15.4% Total Solids: 39.0 Density: 0.015 @ 20 degrees C Viscosity: 30cp pH: 7.2, *Storage must be between 55-74 degrees for shelf life of 1 YR *pH of added ingredients must match 7.2 pH of base cream	264 gallon totes in stock
Non-Dairy Cream Liqueur Bases (Soy, Almond, Coconut)	15% ABV. Lactose Free, Dairy Free, Vegan, Gluten Free	Special Order

## Other

	Characteristics/Certification	Inventory
Cream Sherry	Blend of dry and sweet wines	Special Order/ 264 gallon totes
Dry Vermouth	Spiced, Herbal	Special Order/ 264 gallon totes
Sweet Vermouth	Sweet, Spiced, Herbal	Special Order/ 264 gallon totes
Grappa	Grape-based pomace brandy	Special Order/ 264 gallon totes
Fermented Sugar Cane Alcohol	10% – 15% ABV	Special Order/ 264 gallon totes

## Empty Barrels

	Characteristics/Certification	Inventory
Multiple Options	Various types and origins	Special Order





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