



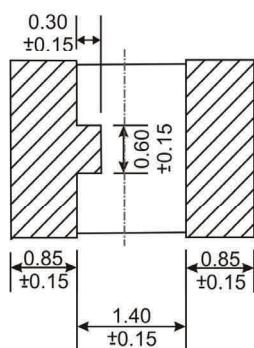
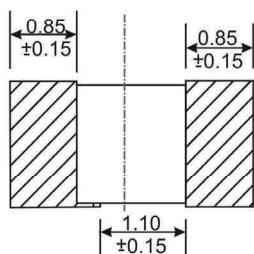
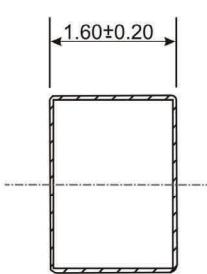
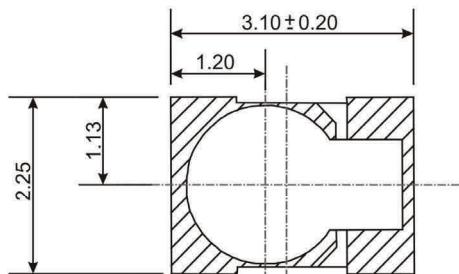
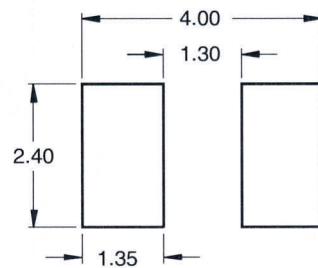
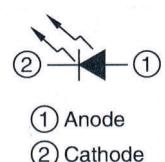
Light in Motion

**QEB651****Surface Mount Infrared AlGaAs LED****Features**

- Wavelength 850nm
- High output
- Emission angle 30°
- Surface mount miniature package
- Fast switching
- RoHS Compliant

**Description**

The QEB651 is a miniature Surface Mount LED incorporating a high efficiency AlGaAs LED Chip encapsulated on a substrate designed to form a gold plated parabolic reflector for maximum projection of on axis photons

**Package Dimensions****Recommended Solder Screen Pattern****Schematic****Notes:**

1. Dimensions for all drawings are in mm.
2. Tolerances of + or - 0.10mm, unless otherwise specified.

**Absolute Maximum Ratings** ( $T_A = 25^\circ\text{C}$  unless otherwise specified)

Stresses exceeding the absolute ratings may damage the devices. The devices may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect reliability. The absolute maximum ratings are stress ratings only.

Symbol	Parameter	Ratings	Unit
$T_{OPR}$	Operating Temperature	-40 to +85	$^\circ\text{C}$
$T_{STG}$	Storage Temperature	-40 to +100	$^\circ\text{C}$
$T_{SOL}$	Soldering Temperature (Iron) <sup>(1,2)</sup>	260 for 5 sec	$^\circ\text{C}$
$I_F$	Continuous Forward Current	65	mA
$I_{FP}$	Peak Forward Current <sup>(3)</sup>	200	mA
$V_R$	Reverse Voltage	5	V
$P_D$	Power Dissipation <sup>(4)</sup>	100	mW

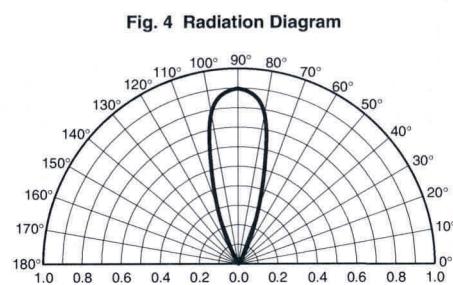
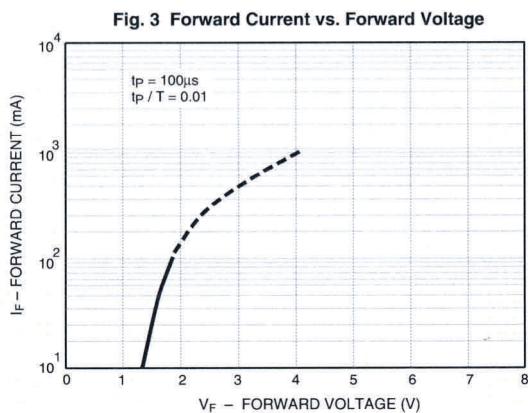
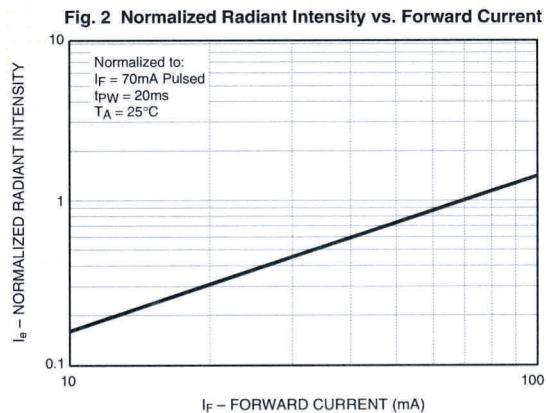
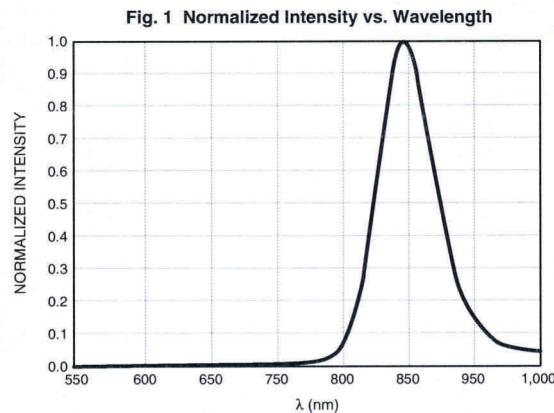
**Notes:**

- 1 RMA flux is recommended.
- 2 Methanol or Isopropyl alcohols are recommended as cleaning agents.
- 3 Pulse conditions:  $t_p \leq 500\mu\text{s}$ ; D.C.  $\leq 5\%$ .
- 4 Derate power dissipation linearly 1.55mW/ $^\circ\text{C}$  above  $40^\circ\text{C}$ .

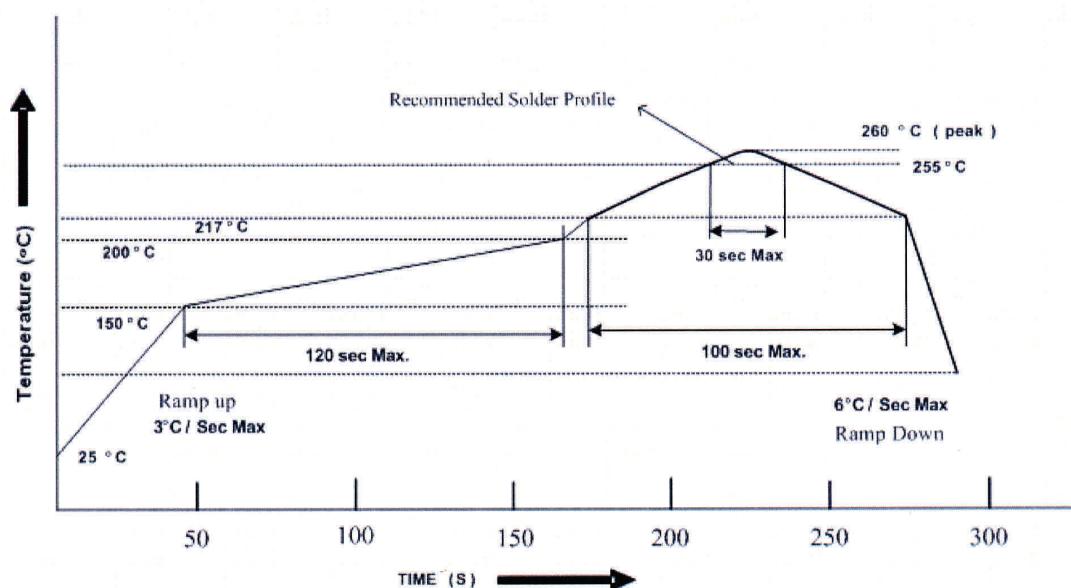
**Electrical/Optical Characteristics** ( $T_A = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$\lambda_P$	Peak Emission Wavelength	$I_F = 100\text{mA}$	840	850	870	nm
$\Delta\lambda$	Spectral Bandwidth	$I_F = 100\text{mA}$		30		nm
$T_{CL}$	Temperature Coefficient of $\lambda$	$I_F = 100\text{mA}$		0.2		nm/K
$2\Theta_{1/2}$	Emission Angle	$I_F = 20\text{mA}$		30		deg
$V_F$	Forward Voltage	$I_F = 20\text{mA}$		1.4	1.7	V
		$I_F = 70\text{mA}; t_p = 20\text{ms}$		1.55	1.9	V
$I_R$	Reverse Current	$V_R = 5\text{V}$			10	$\mu\text{A}$
$I_e$	Radiant Intensity	$I_F = 70\text{mA}; t_p = 20\text{ms}$	25		125	mW/sr
$T_{CIE}$	Temperature Coefficient of $I_E$			-0.3		%/K
$t_r$	Rise Time	$I_F = 20\text{mA}$		16		ns
$t_f$	Fall Time			30		ns

## Typical Performance Characteristics



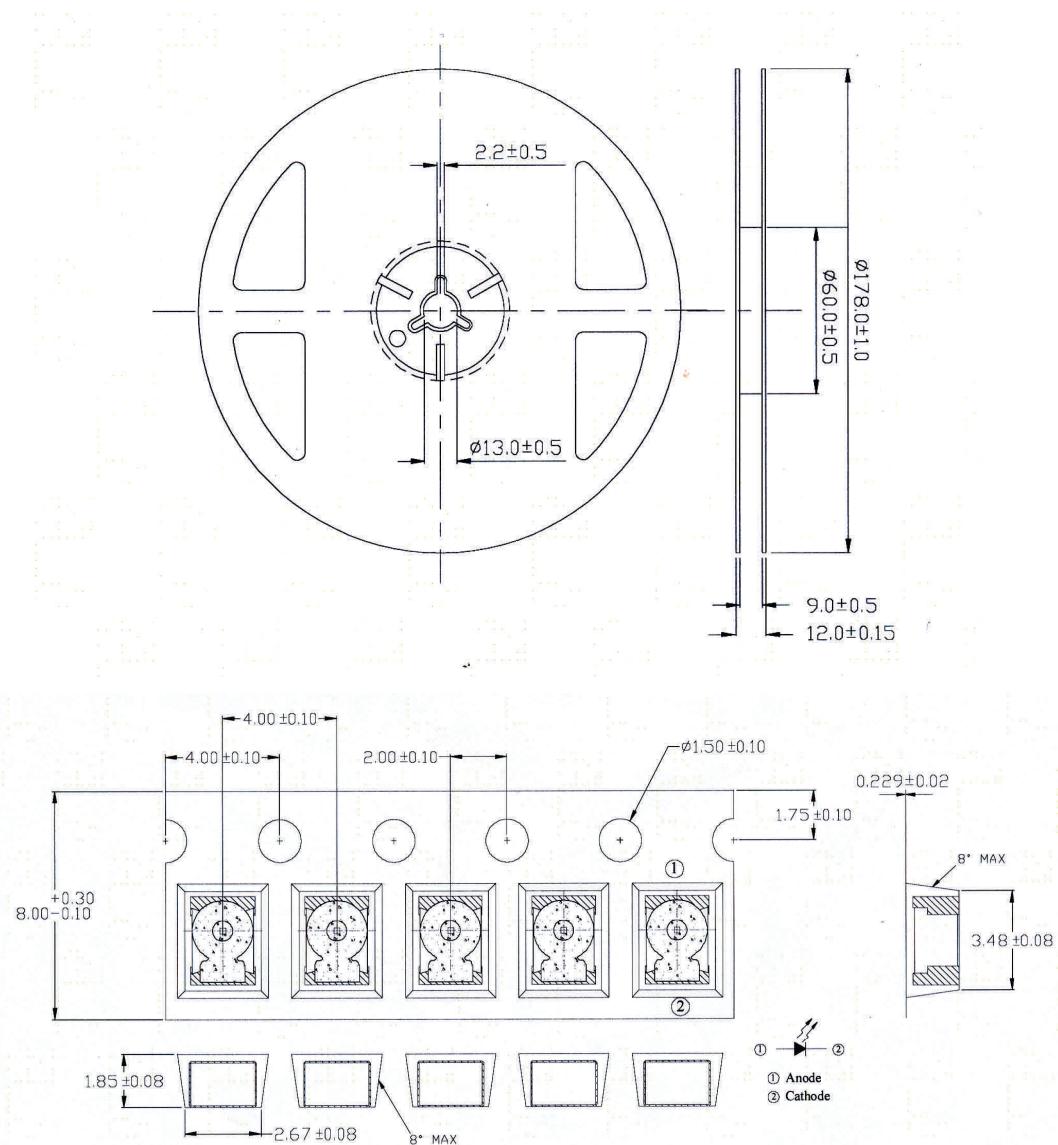
## Reflow Soldering Profile



### Solder process parameters

1. Reflow Soldering should not be conducted more than twice
2. When soldering, ensure no stress is exerted on the assembly during heating

### Tape and Reel details;



**Note:** The tolerances unless mentioned is  $\pm 0.1\text{mm}$ , Unit = mm

Quantity per reel = 2000

### **Storage**

- 1 Do not open moisture proof bag before devices are ready to use.
- 2 Shelf life in sealed bag from the bag seal date 18 months at 10°C-30°C and < 90% RH.
- 3 After opening the package, the devices must be stored at 10°C-30°C and < 60%RH, and used within 72 hours (floor life).
- 4 If the moisture absorbent material (desiccant material) has faded or unopened bag has exceeded the shelf life or devices (out of bag) have exceeded the floor life, baking treatment is required.
- 5 If baking is required, refer to IPC/JEDEC J-STD-O33 for bake procedure or recommend the following conditions :  
192 hours at 40°C +5/-0°C and < 5 % RH (reels/tubes/loose units) or  
96 hours at 60°C ± 5°C and < 5 % RH (reels/tubes/loose units) or  
24 hours at 125°C ± 5°C. not suitable for reel or tubes.

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2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expects to cause the failure of the life support device or system, or to affect its safety or effectiveness