



1 Year /  
1 Million Strokes  
Limited  
Warranty

## In-Die Tapping Solutions



## Why Choose Hutchison?

*Hutchison Tool has been the trusted industry expert since 1964.*

### CONVENIENCE

- Online pricing for single spindle units
- Multi-spindle/special units quoted in 24 hours or less
- Online CAD files
- Online data (holes sizes, tap travels, spm)

### SUPPORT

- Design support
- 2D & 3D files
- Tapping station review
- Post installation support
- Complete Bill of Materials Parts List

### ECONOMICAL

- In-press tap change under a minute
- Use standard rollform taps
- Self containing units eliminate additional tool shop engineering
- Tapping heads used in multiple dies
- Press speeds up to 200 spm

## 3 Easy Steps to Savings

### 1. Contact Hutchison

- Call 800-332-3230
- Email [info@hutchisontool.com](mailto:info@hutchisontool.com)
- Through our website [www.hutchisontool.com](http://www.hutchisontool.com)

### 2. Partner with your Hutchison In-Die Project Expert

- Provide us with strip layout/ part print
- 3D, 2D, CAD files
- Design review
- Design support

### 3. After install follow-up

- Tech support
- BOM parts list
- Large parts inventory



*Drill Your Competitors by Tapping Into Our Solutions!*

**800-332-3230 • [www.hutchisontool.com](http://www.hutchisontool.com)**

350 Country Club Drive • Bensenville, IL 60106  
[sales@hutchisontool.com](mailto:sales@hutchisontool.com)

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# Hutchison Tapping Heads

For Strips Lifting 1/8" (3mm) or Less

## HTS MODEL 3000

TAPPING CAPACITY #2-56 TO 1/4-20 (M2 TO M6)

### NEW FEATURES

- Multiple mounting options for improved press accessibility
  - Adjustable coolant ring
  - Enhanced lead screw/tap collet design
- 
- Press strokes from 2-1/2" to 16"
  - Press speeds up to 200 spm
  - Change taps in press in under a minute
  - Long lasting gear trains runs millions of strokes
  - Multi-spindle heads designed to customer specifications



HTS MODEL 3000

## HTS MODEL 6000

TAPPING CAPACITY #6-32 TO 1/2-13 (M3.5 TO M12)

### NEW FEATURES

- Multiple mounting options for improved press accessibility
  - Adjustable coolant ring
  - Enhanced lead screw/tap collet design
- 
- Press strokes from 3" to 20"
  - Press speeds up to 100 spm
  - Change taps in press in under a minute
  - Multi-spindle heads available
  - Long lasting gear trains runs millions of strokes



HTS MODEL 6000

# Hutchison Follow Along Tapping Heads

For Strips Lifting 1/8" (3mm) or More

## HTS MODEL 3100

TAPPING CAPACITY #2-56 TO 1/4-20 (M2 TO M6)

### NEW FEATURES

- Multiple mounting options for improved press accessibility
  - Enhanced lead screw/tap collet design
- 
- Press strokes from 2-1/2" to 16"
  - Press speeds up to 200 spm
  - Eliminates need for long stripper travel versus standard units
  - Increase production speeds 30-60% versus standard units
  - Change taps in press in under a minute
  - Through tapping head coolant
  - Multi-spindle heads are available
  - Long lasting gear trains runs millions of strokes



HTS MODEL 3100

## HTS MODEL 6100

TAPPING CAPACITY #6-32 TO 1/2-13 (M3.5 TO M12)

### NEW FEATURES

- Multiple mounting options for improved press accessibility
  - Enhanced lead screw/tap collet design
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- Press strokes from 3" to 20"
  - Press speeds up to 100 spm
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  - Increase production speeds 30-60% versus standard units
  - Change taps in press in under a minute
  - Through tapping head coolant
  - Multi-spindle heads are available
  - Long lasting gear trains runs millions of strokes



HTS MODEL 6100

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**Hutchison**  
TOOL SALES