



Why Choose Hutchison?

Hutchison Tool has been the trusted industry expert since 1964.

CONVENIENCE

- Online pricing for single spindle units
- Multi-spindle/special units quoted in 24 hours or less
- Online CAD files
- Online data (holes sizes, tap travels, spm)

SUPPORT

- Design support
- 2D & 3D files
- Tapping station review
- Post installation support
- Complete Bill of Materials Parts List

ECONOMICAL

- In-press tap change under a minute
- Use standard rollform taps
- Self containing units eliminate additional tool shop engineering
- Tapping heads used in multiple dies
- Press speeds up to 200 spm

3 Easy Steps to Savings

- 1. Contact Hutchison**
 - Call 800-332-3230
 - Email info@hutchisontool.com
 - Through our website www.hutchisontool.com
- 2. Partner with your Hutchison In-Die Project Expert**
 - Provide us with strip layout/part print
 - 3D, 2D, CAD files
 - Design review
 - Design support
- 3. After install follow-up**
 - Tech support
 - BOM parts list
 - Large parts inventory

In-Die Tapping Solutions



Drill Your Competitors by Tapping Into Our Solutions!

800-332-3230 • www.hutchisontool.com

350 Country Club Drive • Bensenville, IL 60106
sales@hutchisontool.com

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Hutchison Tapping Heads

For Strips Lifting 1/8" (3mm) or Less

HTS MODEL 3000

TAPPING CAPACITY #2-56 TO 1/4-20 (M2 TO M6)

NEW FEATURES

- Multiple mounting options for improved press accessibility
- Adjustable coolant ring
- Enhanced lead screw/tap collet design

- Press strokes from 2-1/2" to 16"
- Press speeds up to 200 spm
- Change taps in press in under a minute
- Long lasting gear trains runs millions of strokes
- Multi-spindle heads designed to customer specifications



HTS MODEL 3000

HTS MODEL 6000

TAPPING CAPACITY #6-32 TO 1/2-13 (M3.5 TO M12)



NEW FEATURES

- Multiple mounting options for improved press accessibility
- Adjustable coolant ring
- Enhanced lead screw/tap collet design

- Press strokes from 3" to 20"
- Press speeds up to 100 spm
- Change taps in press in under a minute
- Multi-spindle heads available
- Long lasting gear trains runs millions of strokes

HTS MODEL 6000

Hutchison Follow Along Tapping Heads

For Strips Lifting 1/8" (3mm) or More

HTS MODEL 3100

TAPPING CAPACITY #2-56 TO 1/4-20 (M2 TO M6)

NEW FEATURES

- Multiple mounting options for improved press accessibility
- Enhanced lead screw/tap collet design

- Press strokes from 2-1/2" to 16"
- Press speeds up to 200 spm
- Eliminates need for long stripper travel versus standard units
- Increase production speeds 30-60% versus standard units
- Change taps in press in under a minute
- Through tapping head coolant
- Multi-spindle heads are available
- Long lasting gear trains runs millions of strokes



HTS MODEL 3100

HTS MODEL 6100

TAPPING CAPACITY #6-32 TO 1/2-13 (M3.5 TO M12)



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1 YEAR / 1 MILLION STROKES LIMITED WARRANTY
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Hutchison
TOOL SALES