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| **ParaKeep Time Study**   |  |  |  | | --- | --- | --- | |  |  |  | |  | **Without ParaKeep** | **With ParaKeep** | | Vise set-ups per week | 2 | 2 | | Time per set-up | 5 Minutes | .5 Minutes | | Machine shop rate | $60.00/Hour | $60.00/Hour | | Cost per minute | $1.00 | $1.00 | | Cost per week | $10.00 | $1.00 | | Cost per year | $520.00 | $52.00 | | **Savings per week** | N/A | **$9.00** | | **Savings per year** | N/A | **$468.00** | |  |  |
| 5S Kit will pay for itself in 4 weeks and then lead to $468.00 per year per vise.  **A shop with 10 vises will have $4680.00 in bottom line savings per year.** |  | **With ParaKeep** |
|  |  | 2 |