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| **ParaKeep Time Study**

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| --- | --- | --- |
|  |  |  |
|  | **Without ParaKeep** | **With ParaKeep** |
| Vise set-ups per week | 2 | 2 |
| Time per set-up | 5 Minutes | .5 Minutes |
| Machine shop rate | $60.00/Hour | $60.00/Hour |
| Cost per minute | $1.00 | $1.00 |
| Cost per week | $10.00 | $1.00 |
| Cost per year | $520.00 | $52.00 |
| **Savings per week** | N/A | **$9.00** |
| **Savings per year** | N/A | **$468.00** |

 |  |  |
| 5S Kit will pay for itself in 4 weeks and then lead to $468.00 per year per vise. **A shop with 10 vises will have $4680.00 in bottom line savings per year.**  |  | **With ParaKeep** |
|  |  | 2 |