Preliminary

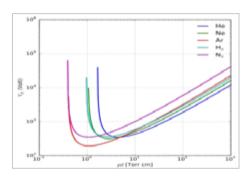


MOTOR STATOR TEST SYSTEM MODEL 1920

Chroma 1920 integrated Chroma 19036 Wound Component EST Analyzer which equipped with AC&DC Hi-Pot testing, insulation resistance measurement, 4-terminals DC resistance measurement, and impulse winding testing capabilities with 10 ports scanner; Chroma 3252 LCR Meter for Ls/Q and winding phase measurement; vacuum system and test fixture. It also provides standard software for system control and tested data collection.

Per Paschen's Law, gas CIV (Corona Inception Voltage) is nearly proportional to the air pressure (p) at a fixed gap distance (d) which is not extremely short, while the pressure is not extremely low. Therefore, it is possible to find winding defects at lower Hi-Pot and Impulse Winding testing voltage, if to control the pressure to be lower, and is easier to find them at lower damage energy which even enable customer to not just judge the device to fail but also to fix the defect because at lower discharge energy and the gas discharge is normally visible.





Chroma 1920 test system can be used for not just electrical safety testing, but also quality testing as it provides completed function for motor stator coil inspection.

The Ls/Q (Quality factor) check enable to find some defect coil which may run looks normally but become hotter than general after it assembled as a completed motor. Rotation check is normally to check if the winding connector assembly is correctly performed or not. Chroma 1920 can provide phase detection with LCR Meter, Hall Sensor or general rotor rotation test options for this. It also can provide swappable test fixture to fasten production speed. Operation system software provides user friendly test program edit interface and tested results display, record and filing management to complete the system to be a best choice for motor stator coil production and quality assurance testing.

Motor Stator Test System

MODEL 1920

Key Features

- 7 in 1
 - (ACW / DCW / IR / IWT / DCR / L / Q / Phase)
- Complete tests programmability
- Impulse (IWT) and Hi-pot test with Vacuum
- A/B DUT switching
- System software with data collection

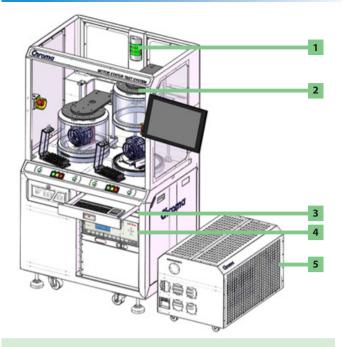
Software Platform

- Program editor
- Data collection
- Report query
- Failure statistical analysis
- User management





ARCHITECTURE



- 1. Indicator
- 2. Vacuum
- 3. IPC
- 4. Wound Component EST Analyzer: Refer to Chroma 19036
- 5. Vacuum Pump

BRIEF SPECIFICATIONS

Wound Component EST Analyzer		
Model	19036	
Main Function	ACW / DCW / IR / DCR / IWT	
ACW	5kV / 100mA	
DCW	6kV / 20mA	
Insulation Resistance(IR)	$5kV/0.1MΩ \sim 50GΩ$	
Impulse	6kV	
DCR	0.1 mΩ ~ 500KΩ	

Automatic Transformer Tester	
Model	3252
Main Function	LCR meter (L , Q , Phase)
Test Frequency	20Hz ~ 200KHz
L	0.00001uH ~ 9999.99H
Q	0.00001 ~ 99999

Vacuum Pump			
Model	VC-100		
Naminal sustion canasity (m3/h)	50Hz	100	
Nominal suction capacity (m3/h)	60Hz	120	
Ultimate partial pressure [mbar(abs.)]	0.1		
Ultimate vacuum (with gas ballast) mbar (abs.)	0.5		
Mateuration (IAM)	50Hz	3.0	
Motor rating (kW)	60Hz	3.6	
Speed (min 1)	50Hz	1450	
Speed (min-1)	60Hz	1750	
Average poice level [dP(A)]	50Hz	66	
Average noise level [dB(A)]	60Hz	69	

^{*}All specifications are subject to change without notice.

CHROMA ATE INC. 66 Huaya 1st Road, Guishan, Taoyuan 33383, Taiwan T +886-3-327-9999 F +886-3-327-8898 www.chromaate.com

info@chromaate.com

HEADQUARTERS

U.S.A. **CHROMA SYSTEMS** SOLUTIONS, INC.

www.chromausa.com

sales@chromausa.com

19772 Pauling, Foothill Ranch, CA 92610 T+1-949-600-6400 F+1-949-600-6401

EUROPE CHROMA ATE EUROPE B.V. Morsestraat 32, 6716 AH Ede, The Netherlands T+31-318-648282 F+31-318-648288

www.chromaeu.com

sales@chromaeu.com

JAPAN CHROMA JAPAN CORP. 472 Nippa-cho, Kouhoku-ku, Yokohama-shi, Kanagawa,

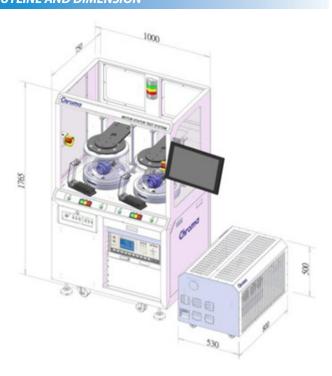
223-0057 Japan T+81-45-542-1118 F +81-45-542-1080 www.chroma.co.jp info@chroma.co.jp

CHINA **CHROMA ELECTRONICS** (SHENZHEN) CO., LTD.

8F, No.4, Nanyou Tian An Industrial Estate, Shenzhen, China PC: 518052 T+86-755-2664-4598 F +86-755-2641-9620

Worldwide Distribution and Service Network

OUTLINE AND DIMENSION



SOFTPANEL



Main Page



Test Program Editor

ORDERING INFORMATION

1920: Motor Stator Test System 19036: Wound Component EST Analyzer 3252: Automatic Transformer Tester