



**Description**

Polyurethane board for modelling  
 Good dimensional stability. Low coefficient of thermal expansion.  
 High temperature resistance in relationship to normal PU boards.

**Characteristics**

Color			Black
Nominal density	ASTM D1622/EN 1602/EN ISO 845	lb/ft <sup>3</sup> (kg/m <sup>3</sup> )	49.95 (800)
Compressive resistance – Parallel (74°F/23°C)	ASTM D1621/EN 826	psi (MPa)	2176 (15)
Compressive modulus - Parallel (74°F/23°C)	ASTM D1621/EN 826	psi (MPa)	31908 (220)
Compressive resistance – Parallel (356°F/180°C)	ASTM D1621/EN 826	psi (MPa)	1450 (10)
Compressive modulus - Parallel (356°F/180°C)	ASTM D1621/EN 826	psi (MPa)	21756 (150)
Flexural strength - Parallel, Met.I (74°F/23°C)	ASTM C203/EN 12089	psi (MPa)	1015 (7)
Flexural modulus - Parallel (74°F/23°C)	ASTM C203/EN 12089	psi (MPa)	95725 (660)
Max. flexural strain, Met.I	ASTM C203/EN 12089	Length/length	0,012
Thermal conductivity - Initial (75°F/24°C)	ASTM C518/EN 12667	BTU-in/hr-ft <sup>2</sup> ·°F (mW/mK)	1.83 (263,8)
Thermal conductivity – Initial (104°F/40°C)	ASTM C518/EN 12667	BTU-in/hr-ft <sup>2</sup> ·°F (mW/mK)	1.88 (271,6)
Coefficient of linear thermal expansion CTE (100°F/250°F, 40°C/120°C)	ASTM D696/EN13471	1/°F·10E-6 (1/K·10E-6)	12,17 (21,91)
Coefficient of linear thermal expansion CTE (100°F/400°F, 40°C/200°C)	ASTM D696/EN 13471	1/°F·10E-6 (1/K·10E-6)	11,54 (20,77)
Hardness	ASTM D2240/EN ISO 868	Shore D	50
Operating temperature		°F (°C)	-328/+392 (-200/+200)
Glass transition temperature (Tg)	ASTM E1356/EN ISO 113572	°F (°C)	464 (240)
Dimensional stability (180°C) - Length/Width - Thickness	ASTM D2126/EN 1604	%	-0.68; -0.71; -0.87

**Handling notice**

Terms "parallel" and "perpendicular" are referred to slab/specimen/block thickness direction.  
 In some applications polyurethane may present fire risks, e.g. if exposed to fire or to excessive heat in presence of oxygen or air, including when welding or cutting with torches.

It is the Customer's responsibility to determine if product described herein is appropriate for Customer's purposes and end-use and to ensure that working place, storage and disposal practices are in compliance with any applicable law.



## Remarks

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For usage information, personal protective equipment, transport, storage and disposal of waste it is essential to refer to the Material Safety Data Sheets.

Values shown are determined from laboratory tests and obtained under controlled conditions; they outline typical characteristics and they do not constitute anyhow a sales specification; they are based on DUNA-USA's current knowledge and experience of the products when properly stored, handled and applied in accordance with our recommendations.

This Technical Data Sheet cancels and replaces any other previous issue.

DUNA-USA does not accept responsibility for incorrect use of its products as it cannot ensure the correct methods of application have been followed; we therefore specifically disclaim any liability for consequential or incidental damages of any kind, including lost profits.

DUNA-USA reserves the right to change the data in this information sheet without any prior notice.

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