2 Phase Disc Separator

( Liquid & Solids Separation )

20/Feb/2020
The 2 phase disc stack separator is used to separate the fine particles from the liquid and discharge clarified liquid. Compared with decanter centrifuge, the G force of 2 phase disc stack separator is much higher than decanter centrifuge. The disc stack separator G force is up to 12000g. Generally, the G force of the decanter centrifuge is about 3000G. The high speed and G force makes the disc stack separator to produce high clarified liquid.

However, the materials separated by disc separator should not have high solid content or big particles. Usually the particles content should be less than 3%, it’s better to be 1%. Therefore, in some application, pre-treatment will be carried out by decanter centrifuge or other separation equipment, and then clarification and separation will be carried out in the 2 phase disc stack separator. The 2 phase disc stack separator is widely used in vegetable oil clarification, biological and chemical pharmaceutical industry, dairy and beverage industry, biofuel and marine oil clarification, etc.
Disc Separator
Working Principle

The material to be clarified enters the bowl through a feed pipe. In the distribution cabinet of the disc separator, the material is smoothly accelerated until it is synchronized with the speed of the rotary bowl. The disc stack in the rotating cylinder divides the material into many thin layers, forming a large area of clarification area. The high-speed centrifugal force makes the solid slag separated from the liquid in the disc stack deposit into the solid slag collection cavity at the edge of the bowl. The self-discharging 2 phase disc separator can be adjusted according to the material.
## Technical Parameters

### 2 Phase Disc Separator

<table>
<thead>
<tr>
<th>Model</th>
<th>GNLD-40</th>
<th>GNLD-90</th>
<th>GNLD-125</th>
<th>GNLD225</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Liquid &amp; Solids Separation</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bowl Diameter</td>
<td>440mm</td>
<td>580mm</td>
<td>620mm</td>
<td>800mm</td>
</tr>
<tr>
<td>Slide Piston</td>
<td>380mm</td>
<td>500mm</td>
<td>550mm</td>
<td>700mm</td>
</tr>
<tr>
<td>Theory Capacity</td>
<td>1-2 m³/h</td>
<td>5-10 m³/h</td>
<td>10-15 m³/h</td>
<td>20-25 m³/h</td>
</tr>
<tr>
<td>Max. Speed</td>
<td>7100RPM</td>
<td>6150RPM</td>
<td>6000RPM</td>
<td>4500RPM</td>
</tr>
<tr>
<td>Max. G Force</td>
<td>12409G</td>
<td>12273G</td>
<td>12488G</td>
<td>9063G</td>
</tr>
<tr>
<td>Motor Power</td>
<td>11KW</td>
<td>18.5KW</td>
<td>30KW</td>
<td>45KW</td>
</tr>
<tr>
<td>Feeding Pressure</td>
<td>0-0.1Mpa</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Starting Time</td>
<td>10-15 minutes</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Feed Material</td>
<td>Solids&lt;3%</td>
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</tr>
</tbody>
</table>

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The bowl is the heart of the disc separator. The process effect is obtained by the rotating drum with high speed. It is mainly composed of the bowl body, the bowl cover, the locking ring, the disc holder, and a group of discs, etc. Each part or the bowl is the key to the separator. The key parts are machined by CNC machine and followed strict quality control system control. After assembling these parts precisely, the whole dynamic balance test is carried out precisely. The bowl is made of imported high-strength, corrosion-resistant stainless steel material, and integral forged by high-pressure, four non-destructive testing, CNC machining, in order to ensure that the separator operates safely and reliably under long time, high load and high speed.
The disc is the key part of the separator. The processing quality determines the separation effect of the machine directly. We independently develop the special processing equipment for the disc. All the processes are formed by uniform mold and processed by surface polishing and flating. The whole process achieves the international advanced level.

All the discs are spinning forming at one time, and the surface is precisely smoothed to separate the fluid under the minimum frictional resistance to obtain the best separation effect.
Control System
Control and Monitor

Control and Monitoring
The GN disc separator control system can perform real-time separation, start, stop, emergency stop and manual slag control, ammeter, alarm and so on.

- Each separator is equipped with an independent PLC control and a separate touch screen.
- The control cabinet has an emergency stop button, and equipment would not start automatically after the recovery of power supply.
- PLC and touch screen are Siemens or well-known international series.
- The control module reserves at least 20% remain, and the digital input and output signals are controlled by DC24V.
- Display and control the operating conditions of the separator and associated equipment.
- Setting up the operating parameters of the separator and the operation of the associated equipment
- Display operating parameters of the separator, such as vibration, current, and speed
- Display real-time alarms, help information

Alarm function
- Vibration alarm of the machine: When it is exceeded the First Grade specified value, it will automatically alarm. If it is exceeded the Second Grade specified value and the delay is not eliminated, it will stop automatically.
- Speed alarm: When the speed of the machine is greater than or less than 5%, it will alarm automatically, and it will stop automatically after a certain time delay.
- Alarm of slag discharging amount less than the specified value. When the machine is in normal operation, it is necessary to discharge the slag on time and need to discharge the pre-set slag discharge amount, otherwise the machine will alarm automatically. The discharging shortfall can be supplemented by manual slagging.
- Bowl leakage alarm, when the seal ring of the large piston is not completely sealed, the machine will alarm automatically.
Facilities

No. 1 Factory: Headquarter Office

No. 2 Factory: Centrifuge & Pumps Manufacture
Facilities
Pump & Centrifuges Workshop

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Facilities
Fabrication & Coating

Laser Cutting
Plasma cutting
Ball Blasting and Paint
Welding
Powder Coating
Warehouse & Stock

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GN America Company

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